Technical Data Guide





MasterTop® TC 565

Clear and tinted chemical resistance epoxy floor coatings

FORMERLY SELBY™ 600 SERIES COATINGS

PACKAGING

5 gallon (18.95 L) pails

COLOR

Clear and 7 standard colors (see the Master Builders Solutions Performance Flooring Color Guide for more information)

SHELF LIFE

2 years when properly stored

STORAGE

Store and transport in unopened containers in a clean, dry environment. Protect from freezing.

VOC CONTENT

See MasterTop TC 565 LEED Letter

DESCRIPTION

MasterTop TC 565 is a 100% solids epoxy polymer resin. It is specially formulated for areas requiring an increased level of chemical resistance.

PRODUCT HIGHLIGHTS

- High level of chemical resistance to protect floors from the harshest industrial environments
- 100% solids formulation that has virtually no odor and very low VOC
- Creates a hard surface that is easy to clean and maintain
- Available in textures, allowing slip resistance to be customized according to each facility's needs

APPLICATIONS

- · Where harsh chemicals are used or stored
- Industrial plants
- Petrochemical facilities
- Battery manufacturing and storage areas
- Pulp and paper industries
- Electroplating operations
- · Acid-etching environments
- Laboratories

LOCATION

Interior

SUBSTRATE

New and existing concrete surfaces and toppings



TECHNICAL DATA

COMPOSITION

MasterTop TC 565 is a 100% solids epoxy resin.

TYPICAL PROPERTIES

PROPERTY	VALUE
Tack free time, hrs.	4 – 6
Initial cure, hrs.	24

TEST DATA

PROPERTY	RESULTS	TEST METHODS
Abrasion Resistance , mg loss CS-17 Wheel, 1,000 g load 1,000 cycles	0.150	ASTM D4060
Pot Life, min.	40	ASTM D2471
Bond Strength, psi (MPa)	350 (2.4) 100% concrete failure	ASTM D4541
Compressive Strength, psi (MPa)	14,000 (96)	ASTM C579
Tensile Strength, psi (MPa)	3,000 (21)	ASTM D638
Elongation, %	1.0	ASTM D638
Hardness, Shore D	75 – 80	ASTM D2240

Unless otherwise noted, test samples were cured for 28 days at 70 °F (23 °C)

CHEMICAL RESISTANCE

CHEMICAL	RESISTANCE
Mineral Acids	Very Good
Fats, Oils and Sugars	Excellent
Organic solvents	Very Good
Alkalis	Very Good

Full chemical resistance is achieved after curing for 7 days. For resistance to a specific chemical compound, consult the MasterTop Chemical Resistance Guide.

HOW TO APPLY

1. Mix the components for this product in the following ratios:

TYPICAL PROPERTIES

COMPONENTS	MIX RATIO BY VOLUME
MasterTop TC 565 Part A /	
MasterTon TC 565 Part B	2 to 1

- 2. Mix each component separately before mixing together.
- 3. Combine parts A and B in a suitably sized container. Use the proper ratios of A and B; scrape the sides of the containers to ensure a complete reaction.
- 4. Mix properly for 3 minutes with a slow speed drill and Jiffy style mixing paddle at 350 rpm. Keep the paddle below the surface to avoid entrapping air. Do not mix by hand.

APPLICATION

Refer to the specific MasterTop epoxy floor coating system for specific application instructions relative to the use of these materials within the system.

DRYING TIME

Tack free: 4 to 6 hours
Accepts light traffic: 24 hours
Fully cured for chemical resistance: 7 days
Recoat window: 12 to 24 hours
Cure times are based on conditions at 70° F
(21° C) and 50% ambient relative humidity.
Lower temperatures will extend the cure times significantly.

MAINTENANCE

Regular cleaning and maintenance will prolong the life of all polymer flooring systems, enhance their appearance and reduce any tendency to retain dirt. Refer to the Master-Top Cleaning and Maintenance Guide for further information.

FOR BEST PERFORMANCE

- Precondition this product to 70° F (21° C) for 24 hours before using.
- Do not exceed the recommended recoat window of 24 hours. If in doubt, contact your Master Builders Solutions flooring specialist.
- Do not expose MasterTop TC 565 Coatings to any chemicals until fully cured (7 days).
- Use an effective moisture barrier for substrates on or below grade. If not present, contact your Master Builders Solutions representative for options.
- Install this product at a substrate temperature between 50 and 85° F (10 and 30° C)
- Textures can be varied using different aggregates.
- The architect and owner should address joint details with the contractor before the iob starts.
- Master Builders Solutions representatives and floor specialists are available to assist you in the selection of the proper flooring system. Call 1-800-243-6739 for in-house and field technical assistance.
- Make certain the most current versions of product data sheet and SDS are being used; visit www.master-builders-solutions.com/ en-us to verify the most current versions.
- Proper application is the responsibility of the user. Field visits by Master Builders Solutions personnel are for the purpose of making technical recommendations only and not for supervising or providing quality control on the jobsite.

HEALTH. SAFETY AND ENVIRONMENTAL

Health, Safety and Environmental Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting www.master-builders-solutions.com/en-us, e-mailing your request to mbsbscst@mbcc-group.com or calling 1(800)433-9517. Use only as directed.

IN CASE OF EMERGENCY: Call CHEMTEL +1 (800) 255-3924 or if outside the US or Canada, +1 (813) 248-0585.

LIMITED WARRANTY NOTICE

Master Builders Solutions Construction Systems US, LLC ("Master Builders") warrants this product to be free from manufacturing defects and to meet the technical properties on the current Technical Data Guide, if used as directed within shelf life. Satisfactory results depend not only on quality products but also upon many factors beyond our control, MASTER BUILDERS MAKES NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO ITS PRODUCTS. The sole and exclusive remedy of Purchaser for any claim concerning this product, including but not limited to, claims alleging breach of warranty, negligence, strict liability or otherwise, is shipment to purchaser of product equal to the amount of product that fails to meet this warranty or refund of the original purchase price of product that fails to meet this warranty, at the sole option of Master Builders. Any claims concerning this product must be received in writing within one (1) year from the date of shipment and any claims not presented within that period are waived by Purchaser. MASTER BUILDERS WILL NOT BE RESPONSIBLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL (INCLUDING LOST PROFITS) OR PUNITIVE DAMAGES OF ANY KIND.

Purchaser must determine the suitability of the products for the intended use and assumes all risks and liabilities in connection therewith. This information and all further technical advice are based on Master Builders' present knowledge and experience. However, Master Builders assumes no liability for providing such information and advice including the extent to which such information and advice may relate to existing third party intellectual property rights, especially patent rights, nor shall any legal relationship be created by or arise from the provision of such information and advice. Master Builders reserves the right to make any changes according to technological progress or further developments. The Purchaser of the Product(s) must test the product(s) for suitability for the intended application and purpose before proceeding with a full application of the product(s). Performance of the product described herein should be verified by testing and carried out by qualified experts.

FOR PROFESSIONAL USE ONLY. NOT FOR SALE TO OR USE BY THE GENERAL PUBLIC.

