### Technical Data Guide



07 18 00 Traffic Coatings

# MasterSeal® Pedestrian Traffic 1500

Polyurethane waterproofing, traffic-bearing membrane systems for pedestrian areas

FORMERLY SONOGUARD®

#### **PACKAGING**

MasterSeal M 200

- 5-gallon (18.93 L) pails
- 55-gallon (208.2 L) drums MasterSeal 225
- 5-gallon (18.93 L) pails
- 2.5 gallons (9.47 L) in 5-gallon pails Tint Base material only
- 55-gallon (208.2 L) drums MasterSeal 941 Aggregate
- 50-lb (22.68 KG) bag MasterSeal 941DR Aggregate
- 50-lb (22.72 KG) bag MasterSeal 945 Aggregate
- 40-lb (18.14 KG) bag MasterSeal 914
- 1 pint (473 mL) cans MasterSeal 915
- 0.5 pints (236 mL) cans

#### SHELF LIFE

When properly stored, MasterSeal products have the following shelf life: MasterSeal M 200: MasterSeal TC 225: 1 vear MasterSeal 941 Aggregate: 5 years MasterSeal 941DR Aggregate: 5 years

MasterSeal 945 Aggregate: 5 years MasterSeal 914: 2 years MasterSeal 915: 1 vear

#### **STORAGE**

Store in unopened containers in a cool, clean, dry area

See application instructions.

TC 225: Grey, Charcoal, Tan, Dark Tan

#### DESCRIPTION

MasterSeal Pedestrian Traffic 1500 is a waterproofing system consisting of:

- MasterSeal M 200, a one-component, moisture-curing polyurethane
- MasterSeal TC 225, a one-component aliphatic moisture-curing polyurethane Note: MasterSeal TC 225 Tint Base is intended for pedestrian use only and is not suitable for vehicular traffic.

For projects requiring aggregate, three options are available:

- MasterSeal 941, a hard-wearing, angular aggregate
- MasterSeal 941DR, an aggregate free of respirable crystalline silica
- MasterSeal 945, an aggregate free of respirable crystalline silica for integrated top coats

For projects specifying primer, please consult a Master Builder Solutions Technical Representative.

### PRODUCT HIGHLIGHTS

- Short-filled pails of MasterSeal TC 225 Tint
  Stadiums Base material allows for easy mixing with Parking Garages integrated, MasterSeal 945 aggregate
- MasterSeal 941DR aggregate is free of Building and Restoration respirable crystalline silica
- MasterSeal 945 aggregate is pre-mixed with MasterSeal top coats to reduce labor and material costs
- Primer coat not typically required which helps to reduce labor and material costs
- Waterproof to protect concrete from freeze/ MasterSeal M 200: thaw damage; protects occupied areas below from water damage
- Excellent chloride resistance provides protection against chloride intrusion; extends the life of reinforcing steel
- Seamless waterproof membrane protects concrete from freeze/thaw damage; protects occupied areas below from water damage; has no seams that may result in leaks
- Provides skid resistance to increase safety and offers excellent durability and superior abrasion resistance
- · Repairable and recoatable to extend the useful life of the system

#### INDUSTRIES/SECTORS

- Plaza Decks
- · Balconies (Plywood)

#### **VOC CONTENT**

MasterSeal components have the following q/L VOC contents less water and exempt solvents:

196 g/L (self-leveling) 203.3 g/L (flash/slope)

 MasterSeal TC 225: 209 q/L



## Technical Data Composition

MasterSeal Pedestrian Traffic 1500 is a moisture-curing polyurethane membrane.

#### Compliances

- UL 790 Class A Fire Rating
- ASTM C 957
- ASTM E 108
- ASTM E 84
- CSA S413



#### Issued to: Master Builders Solutions Product: MasterSeal Traffic 1500

ASTM D 412: Tensile Strength of Top Coat MasterSeal TC 225 Top Coat: Tensile Strength: 2,409 psi; Elongation: 48%

ASTM D 4541: Adhesion of Base Coat MasterSeal M 200 Base Coat Pull-off Adhesion: 400 psi +

Pass 🗸

ASTM D 4060: Abrasion Resistance of Top Coat MasterSeal TC 225 Top Coat: Abrasion Resistance: 1.05 mgms loss – mgms loss/1,000 cycles

Pass 🗸

Validation Date: 3/1/18-2/28/23

No. 31881500

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## **DECK COATING VALIDATION**

www.swrionline.org

#### Test Data

PROPERTY*	RESULTS		TEST METHOD
	M 200	TC 225	
Weight per gallon, lbs (kg)	9.9 (4.5)	9.1 (4.1)	ASTM D 1475
Specific gravity, kg/L	1.19	1.09	
Solids			ASTM D 1259
By weight, %	84	77	
By volume, %	81	75	
Viscosity, cps	4,000-9,000	2,000-4,000	ASTM D 2393
Flash Point, °F (°C)	104 (40)	105 (40.5)	ASTM D 56
*!!			

\*Uncured materia

PROPERTIES OF CURED MEMBRANES

PROPERTY	RESULTS M 200	TC 225	TEST METHOD REQUIREMENTS
Hardness, Shore A	60	89	ASTM D 2240
Tensile strength, psi (MPa)	752 (5.2)	2,500 (17.2)	ASTM D 412
Elongation, %	595	502	ASTM D 412
Tear strength, PIT	74	199	ASTM D 1004
Weight loss, %	16	17	Max: 40
Low temperature flexibility and crack bridging	No Cracking	No Cracking	No Cracking
Adhesion in peel after water immersion, pli,			
Primed mortar	43	N/A	5
Plywood	34	N/A	5
Adhesion (Pull-off), psi			
Base Coat	400	N/A	ASTM D 4541

### CHEMICAL RESISTANCE TENSILE RETENTION (ASTM C 957)

CHEMICAL	RESULTS		REQUIREMENTS
	M 200	TC 225	
Ethylene glycol	88	92	Min: 70
Mineral spirits	47	60	Min: 45
Water	96	83	Min: 70

Test results are averages obtained under laboratory conditions. Reasonable variations can be expected.

#### MASTERSEAL AGGREGATES

PROPERTY	941 RESULTS	941 DR RESULTS	945 RESULTS	
Color	Gray	Green to Gray	Green to Gray	
Compressive Strength	28,000 psi			
Hardness	6-6.5 Mohs	7 Mohs	7 Mohs	
Specific Gravity	2.90 g/cc	3.3 g/cc	3.3 g/cc	
Bulk Density	102 pcf	85 to 105 pcf	85 to 105 pcf	
US SIEVE SIZE	% RETAINED ON SIEVE			
#6				
#12		2–10		
#16	71	10–30		
20	23	20–35		
30	2	20–40	0–3	
40	1	7–22	10–25	
Pan	0			

#### **HOW TO APPLY** SURFACE PREPARATION CONCRETE

- 1. Concrete must be fully cured (28 days), structurally sound, clean and dry (ASTM D 4263). All concrete surfaces (new and old) must be shot blasted to remove previous coatings, laitance and all miscellaneous surface contamination and to provide profile for proper adhesion. Abrasive shot blasting must occur after concrete repair has taken place. Acid etching is not permitted. Proper profile should be a minimum of ICRI CSP-3 (as described in ICRI document 03732.)
- 2. Repair voids and delaminated areas with Master Builders Solutions branded cementitious and epoxy patching materials. For application when fast-turn repairs are required, MasterSeal 350 can be used to repair patches up to 1.5" in depth when used in aggregate slurry mix. Please refer to the MasterSeal 350 Technical Data Guide for proper application techniques.
- 3. All units must be applied within the specified pot life.

#### SURFACE PRE-STRIPPING AND DETAILING

- 1. For nonmoving joints and cracks less than 1/16" (1.6 mm) wide, apply primer when required, followed by 25 wet mils (0.6 mm) pre-striping of MasterSeal M 200. MasterSeal M 200 must be applied to fill and overlap the joint or crack 3" (76 mm) on each side. Feather the edges.
- 2. Dynamic cracks and joints  $\frac{1}{16}$ " (1.6 mm) and greater wide must be routed to a minimum of 1/4 by 1/4" (6 by 6 mm) and cleaned. Install bond breaker tape to prevent adhesion of sealants to the bottom of joint. When required, primer all joint faces only with MasterSeal P 173 (see Form No. 1017962). Fill joints deeper than 1/4" (6 mm) with appropriate backer-rod and MasterSeal SL 1<sup>™</sup>/ SL 2<sup>™</sup> (slope grade or selfleveling) or NP 1<sup>™</sup>/ SL 2<sup>™</sup> sealants). For cracks, sealant should be flush with the adjacent concrete surface. Once the sealant is cured the lines should be prestriped with base coat MasterSeal M 200 overlap the joint 3" (76 mm) on each side.
- Sealed joints 1" (25 mm) or less can be coated over with MasterSeal Pedestrian Traffic 1500. Expansion joints exceeding 1" (25 mm) wide should not be coated over with MasterSeal M Pedestrian Traffic 1500 so that they can perform independently of the deck coating system.

- 4. Where the coating system will be terminated and no wall, joint or other appropriate break the concrete. Fill and coat keyway during application of MasterSeal M 200.
- 5. Form a sealant cant into the corner at the junction of all horizontal and vertical surfaces (wall sections, curbs, columns). Prime with MasterSeal P 173 and apply a .-1" (13-25 mm) wide bead of MasterSeal NP 1 or MasterSeal NP 2 sealants. Tool to form a 45 degree cant. Apply masking tape to the vertical surfaces 4-5" (102-127 mm) above the sealant cant to 1. Precondition material to a temperature of provide a clean termination of the vertical detail coat. After the sealant has cured, apply 25 mils 2. Transfer entire contents of two (2) pigment cans (0.64 mm) of MasterSeal M 200 over the cured cant up to the masking tape and 4" (102 mm) onto deck surface.
- 6.In locations of high movement such as wall and slab intersections, a reinforcing fabric is required. After the sealant cant bead is applied and cured, apply 25 wet mils of MasterSeal M 200 over the sealant and embed MasterSeal 996 reinforcing fabric into the wet detail coat.

#### **UNCOATED METAL SURFACES**

1. Remove dust, debris, and any other contaminants from vent, drain-pipe and post penetrations, reglets and other metal surfaces. Clean surfaces to near white per SSPC-NACE2 and prime immediately with MasterSeal P 173. Provide appropriate cant with MasterSeal NP1/NP2. Apply a detail coat of 25 wet mils of Masterseal M 200 over the primed metal and sealant.

#### **PLYWOOD**

- boowyla must be smooth-faced. APAstamped and exterior grade tongue and groove. Construction must conform to code, but plywood must not be less than  $^{23}\!\!/_{32}$ " (20 mm) thick. Plywood spacing and deck construction must follow APA guidelines.
- 2. Surfaces must be free of contaminants. Priming is not necessary on clean, dry plywood.
- 3. All seams must be caulked with MasterSeal NP 1 or MasterSeal NP 2 sealants (see Form Nos. 1017906 and 1017911). Prestripe 4-6" (102-152 mm) wide with 25 wet mils (0.6 mm) of Base Coat. Reinforce all seams between plywood sheets and between flashing and the plywood deck by embedding MasterSeal 996 into the pre-striping.

#### **HOW TO APPLY**

#### MIXING - MASTERSEAL M 200

- exists, cut a ." x ." (6 x 6 mm) keyway into 1. Precondition material to a temperature of approximately 70 °F (21 °C).
  - 2. Pre-mix material for 3 minutes before use.

#### MIXING - MASTERSEAL TC 225 PRE-PIGMENTED

- 1. Precondition material to a temperature of approximately 70 °F (21 °C).
- 2. Pre-mix material for 3 minutes before use.

#### MIXING - MASTERSEAL TC 225 TINT BASE

- approximately 70 °F (21 °C).
- into MasterSeal TC 225 Tint Base mixed kit. Use a spatula or knife to remove all the pigment from the container. The TC 225 Tint Base Top Coat requires two (2) MasterSeal 900 color packs per 5-gallon pail.
- Note: If using short-filled (2.5-gallon) pails of MasterSeal TC 225 Tint Base, only one (1) MasterSeal 900 color pack is required.
- 3. Scrape down sides and bottom of mixing vessel, then mix again for 2-3 minutes. Keep the mixing paddle submerged during mixing to avoid adding air into the mixture.
- 4. To ensure consistent color throughout the pail, pour contents into separate container and continue mixing until all Tint Base has dispersed.
- 5. When using multiple units, all units must be boxed to ensure color consistency.

#### **APPLICATION**

#### PRIMER

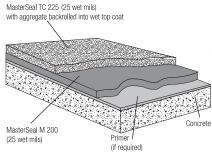
NOTE: When primer is required on a job, contact your local Master Builder Solutions representative.

#### MASTERSEAL M 200

- 1. All preparatory work must be completed before application begins. Be certain the substrate is clean, dry, stable and properly profiled. Sealants and pre-striping should be properly cured. Apply the base, mid and finish coats with a properly sized squeegee to arrive at the required mil thicknesses.
- 2. Apply MasterSeal M 200 at 25 wet mils thick (0.64 mm) using a proper notched squeegee to entire deck surface, and back roll, overcoating the properly prepared cracks, joints and flashings. For sloped areas, use slope-grade MasterSeal M 200. Do not coat expansion joints over 1" (25 mm) wide. Slope grade product should be used on a slope greater than 15%.

3. Allow curing time of overnight (16-hour minimum). Extend the curing time in cool or dry weather conditions. The surface of MasterSeal M 200 should have a slight tack. If the coating has been exposed for a prolonged period, 1. Provide mockup of at least 100 ft2 (9.3 m2) to consult Technical Service for recommendations.

#### LIGHT TO MEDIUM DUTY TRAFFIC SYSTEM



#### PEDESTRIAN TRAFFIC SYSTEMS

- 1. Prime concrete substrate (if required).
- 2. Apply 25 (0.64 mm) wet mils of MasterSeal M 200 using a proper notched squeegee at 55–60 ft<sup>2</sup>/gal (1.35-1.47 m<sup>2</sup>/L). Immediately backroll to level base coat. Allow to cure overnight.
- 3. Apply 25 wet mils (0.64 mm) MasterSeal TC 225 using a proper notched squeegee at 55-60 ft²/gal (1.35-1.47 m²/L). Immediately backroll to level MasterSeal TC 225 material.
- 4A.BROADCAST AND BACKROLL METHOD

While the coating is still wet, broadcast MasterSeal 941/941 DR or equivalent 16-30 rounded silica sand at 15-25 lbs/100 ft2/ gal (0.75-1.25 kg/m<sup>2</sup>), then backroll into the coating to fully encapsulate.

#### **4B. INTEGRATED AGGREGATE**

After mixing the top coat per instructions, pour half of the mixed material into a second pail. Add 20 lbs of MasterSeal 945 aggregate to one half of the mixed material (2.5 gallons of TC 225). If using short-filled MasterSeal TC 225 Tint Base material, pour 20 lbs of MasterSeal 945 directly into the pail after pre-mixing pigment packs into the material. Mix for an additional 3 minutes for uniform consistency. Apply the topcoat at 20 wet mils or 80 sf/gallon with 1/8" notch squeegee. Fully saturate the roller. Backroll with 3/8" nap roller, roll in a crosshatch pattern for equal distribution of aggregate. Repeat for second half of top coat. For light vehicular use, a second coat is required. Pail will need to be

remixed for 2 minutes after 10 minutes of idle sitting to redistribute the aggregate.

#### MOCKUP

- include surface profile, sealant joint, crack, flashing and juncture details and allow for evaluation of slip resistance and appearance.
- 2. Install mockup with specified coating types and with other components noted.
- 3. Locate where directed by architect.
- acceptable to architect.

#### **CLEAN UP**

Clean all tools and equipment immediately . after use with MasterSeal 990 or xylene. Cured material must be removed mechanically.

#### **CURING TIME**

Allow curing time of 72 hours before vehicular use. Extend the curing time in cool-weather conditions. To reduce the time period in which MasterSeal PedestrianTraffic 1500 might be vulnerable to inclement weather or to reduce the time between coats, use MasterSeal 914.

#### MAINTENANCE

See MasterSeal Traffic maintenance technical bulletin

#### FOR BEST PERFORMANCE

- MasterSeal NP 100 and MasterSeal NP150 should not be used in conjunction with this urethane deck coating system due to potential for curing issues.
- If vapor drive is present or suspected, please consult with your local Master Builders Solutions representative prior to system application.
- Concrete should have a minimum compressive strength of 3,000 psi (20.7 MPa) and be cured for a minimum of 28 days.
- Do not apply to concrete that is out-gassing.
- · Be sure to allow for movement in the deck by the proper design and use of expansion and control joints.
- When applying sealants, use backing materials according to industry standards.
- Do not apply when substrate temperatures are over 110 °F (32 °C) or under 40 °F (4 °C).
- When adequate ventilation for use of MasterSeal PedestrianTraffic 1500 cannot be

maintained, consider the use of MasterSeal PedestrianTraffic 2500 coating system, Form No 14000456.

- Be certain that all aggregate not properly encapsulated is thoroughly removed.
- Substrate temperature must be more than 5 degrees above dew point during application
- MasterSeal TC 225 Tint Base is intended for pedestrian use only and is not suitable for vehicular traffic.
- 4. Mockup may remain as part of work if Do not apply MasterSeal Pedestrian Traffic 1500 to concrete slabs on grade, unvented metal pan decks and split slab applications with a membrane between slabs.
  - Select the proper amount of aggregate to promote slip resistance.
  - The best method to ensure average wet film thickness is the use of a grid system. Divide the surface area to be coated into grids and calculate the square footage of each. For example, one pail of MasterSeal M 200 applied at 55-60 ft<sup>2</sup>/gal should cover approximately 275-300 sq ft or a minimum grid of 16 x 16 ft at 25 wet mils. The wet film thickness can also be verified with a wet film thickness gauge. Verify coverage via site mockup.
  - Pre-stripe to level out recessed sealant joints (less than 1" [25 mm]) for optimal aesthetic appearance.
  - Avoid application of MasterSeal Pedestrian Traffic 1500 when inclement weather is present or imminent.
  - Do not apply MasterSeal Pedestrian Traffic 1500 to damp, wet, or contaminated surfaces.
  - MasterSeal Pedestrian Traffic 1500 is not suitable for use where chained or metalstudded tires will be used.
  - Proper application is the responsibility of the user. Field visits by Master Builders Solutions personnel are for the purpose of making technical recommendations only and not for supervising or providing quality control on the iobsite.
  - CAD & PDF deck coating details are available for download from our website; Master Builders Solutions Customer Service can direct you to the site.
  - Do not apply pre-mixed, integrated MasterSeal 945 aggregate in heavy- or extra heavy-duty vehicular applications.

#### HEALTH, SAFETY AND ENVIRONMENTAL

Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting www.master-builders-solutions.com/en-us, e-mailing your request to mbsbscst@mbcc-group.com or calling 1(800)433-9517. Use only as directed.

IN CASE OF EMERGENCY: Call CHEMTEL +1 (800) 255-3924 or if outside the US or Canada, +1 (813) 248-0585.

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