

## MasterFlow 668 PART B

Version 1.0      Revision Date: 09/15/2020      SDS Number: 000000261493      Date of last issue: -  
Date of first issue: 09/15/2020

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**SECTION 1. IDENTIFICATION**

Product name : MasterFlow 668 PART B  
Product code : 000000000055361138 000000000055361138

**Manufacturer or supplier's details**

Company name of supplier : Master Builders-Construction Systems  
US, LLC  
Address : 23700 CHAGRIN BLVD  
Beachwood OH 44122  
Emergency telephone : ChemTel: +1-813-248-0585

**Recommended use of the chemical and restrictions on use**


Recommended use : Product for construction chemicals  
Restrictions on use : Reserved for industrial and professional use.

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**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with 29 CFR 1910.1200**

Acute toxicity (Oral) : 4  
Acute toxicity (Dermal) : 4  
Skin corrosion/irritation : 1B  
Serious eye damage/eye irritation : Category 1  
Skin sensitization : Category 1  
Short-term (acute) aquatic hazard : 3  
Long-term (chronic) aquatic hazard : 3

**GHS label elements**

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H312 Harmful in contact with skin.  
H302 Harmful if swallowed.

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H317 May cause an allergic skin reaction.  
H314 Causes severe skin burns and eye damage.  
H402 Harmful to aquatic life.  
H412 Harmful to aquatic life with long lasting effects.

## Precautionary Statements :

**Prevention:**

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P260 Do not breathe dust or mist.  
P273 Avoid release to the environment.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P270 Do not eat, drink or smoke when using this product.  
P264 Wash face, hands and any exposed skin thoroughly after handling.

**Response:**

P310 Immediately call a POISON CENTER/ doctor/  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P303 + P361 + P352 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Wash with plenty of soap and water.  
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P362 + P364 Take off contaminated clothing and wash it before reuse.

**Storage:**

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/container to appropriate hazardous waste collection point.

**Other hazards**

No data available.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical nature : No data available.

**Components**

Chemical name	CAS-No.	Concentration (% w/w)
triethylenetetramine	112-24-3	>= 75 - <= 100
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	>= 10 - < 15
Bis[(dimethylamino)methyl]phenol	71074-89-0	>= 1 - < 3

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**SECTION 4. FIRST AID MEASURES**

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.  
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician.
- In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.  
Take victim immediately to hospital.  
If on skin, rinse well with water.  
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Protect unharmed eye.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.  
Do NOT induce vomiting.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.  
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : Harmful if swallowed or in contact with skin.  
May cause an allergic skin reaction.  
Causes serious eye damage.  
Causes severe burns.
- Notes to physician : Treat symptomatically.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Water spray  
Foam  
Dry powder  
Carbon dioxide (CO<sub>2</sub>)
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during fire : Do not allow run-off from fire fighting to enter drains or water

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fighting courses.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

**SECTION 7. HANDLING AND STORAGE**

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage : Keep only in the original container in a cool, well-ventilated

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age conditions : place.  
Protect from direct sunlight.  
Store protected against freezing.

Materials to avoid : Observe VCI storage rules.

Further information on storage stability : No data available

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**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Ingredients with workplace control parameters**

Contains no substances with occupational exposure limit values.

**Engineering measures** : No applicable information available.

**Personal protective equipment**

Respiratory protection : Wear a NIOSH-certified (or equivalent) respirator as necessary.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Protective measures : Avoid contact with the skin, eyes and clothing.  
In order to prevent contamination while handling, closed working clothes and working gloves should be used.  
Handle in accordance with good building materials hygiene and safety practice.

Hygiene measures : When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

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**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : paste

Color : amber

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Odor : ammonia-like

Odor Threshold : No data available

pH : not determined insoluble

Melting point : No applicable information available.

Boiling point : approx. 511 - 513 °F / 266 - 267 °C  
(for a component of this mixture)

Flash point : > 244 °F / > 118 °C

Evaporation rate : No applicable information available.

Flammability (solid, gas) : not highly flammable

Upper explosion limit / Upper flammability limit : No applicable information available.

Lower explosion limit / Lower flammability limit : No applicable information available.

Vapor pressure : < 0.013 mbar (68 °F / 20 °C)

Relative vapor density : No applicable information available.

Relative density : No applicable information available.

Density : approx. 0.98 g/cm<sup>3</sup> (68 °F / 20 °C)

Solubility(ies)  
Water solubility : insoluble (68 °F / 20 °C)  
Solubility in other solvents : No applicable information available.

Partition coefficient: n-octanol/water : No applicable information available.

Autoignition temperature : 561 °F / 294 °C

Decomposition temperature : No decomposition if stored and handled as prescribed/indicated.

Viscosity  
Viscosity, dynamic : No applicable information available.  
Viscosity, kinematic : No applicable information available.

Explosive properties : Not explosive  
Not explosive

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Oxidizing properties : Based on its structural properties the product is not classified as oxidizing.

Sublimation point : No applicable information available.

Molecular weight : No data available

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : No decomposition if stored and applied as directed.

Possibility of hazardous reactions : No decomposition if stored and applied as directed.

Conditions to avoid : See SDS section 7 - Handling and storage.

Incompatible materials : Strong acids  
Strong bases  
Strong oxidizing agents

Hazardous decomposition products : No hazardous decomposition products if stored and handled as prescribed/indicated.

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**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity**

Harmful if swallowed or in contact with skin.

**Product:**

Acute oral toxicity : ATE: 1,770 mg/kg

Acute inhalation toxicity : Remarks: No applicable information available.

Acute dermal toxicity : ATE: 1,470 mg/kg

**Skin corrosion/irritation**

Causes severe burns.

**Product:**

Remarks : Extremely corrosive and destructive to tissue.

**Serious eye damage/eye irritation**

Causes serious eye damage.

**Product:**

Remarks : May cause irreversible eye damage.

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**Respiratory or skin sensitization****Skin sensitization**

May cause an allergic skin reaction.

**Respiratory sensitization**

Not classified based on available information.

**Product:**

Remarks : Causes sensitization.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

**Further information****Product:**

Remarks : No data available

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**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity**

No data available

**Persistence and degradability**

No data available

**Bioaccumulative potential****Components:****triethylenetetramine:**

Partition coefficient: n-octanol/water : log Pow: -2.65 (77 °F / 25 °C)  
Method: other (calculated)  
GLP: no  
Remarks: The data refers to the undissociated form of the substance.

**2,4,6-tris(dimethylaminomethyl)phenol:**

Partition coefficient: n- : Pow: 0.219 (70.7 °F / 21.5 °C)





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Labels : Corrosive  
Packing instruction (cargo aircraft) : 855  
Packing instruction (passenger aircraft) : 851

**IMDG-Code**

UN number : UN 2735  
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S. (TRIETHYLENETETRAMINE, 2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL)  
Class : 8  
Packing group : II  
Labels : 8  
EmS Code : F-A, S-B  
Marine pollutant : no

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation****49 CFR**

UN/ID/NA number : UN 2735  
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S. (TRIETHYLENETETRAMINE, 2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL)  
Class : 8  
Packing group : II  
Labels : CORROSIVE  
ERG Code : 153  
Marine pollutant : no

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION****US State Regulations****Pennsylvania Right To Know**

triethylenetetramine 112-24-3

**New Jersey Right To Know**

triethylenetetramine 112-24-3

**The ingredients of this product are reported in the following inventories:**

TSCA : On the inventory, or in compliance with the inventory

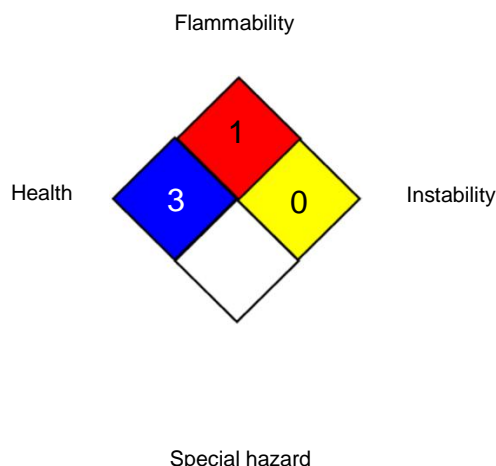
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## SECTION 16. OTHER INFORMATION

## Further information

## NFPA 704:



## HMIS® IV:

HEALTH		
FLAMMABILITY		
PHYSICAL HAZARD		

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

## Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund

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Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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