

# MasterBrace<sup>®</sup> SAT 4700

Low temperature cure epoxy encapsulation resin for the MasterBrace Composite Strengthening System

FORMERLY MBRACE<sup>®</sup> SATURANT LTC

## YIELD

MasterBrace FIB 300/50 CFS Fabric  
55 ft<sup>2</sup>/gal (1.3 m<sup>2</sup>/L)

MasterBrace FIB 600/50 CFS Fabric  
45 ft<sup>2</sup>/gal (1.1 m<sup>2</sup>/L)

MasterBrace FIB 900/50 FG Fabric  
35 ft<sup>2</sup>/gal (0.85 m<sup>2</sup>/L)

## COVERAGE

Coverage rates are based on square footage (meters) of fabric. Contact a Master Builders Solutions representative for coverage rates for other fabric types.

## PACKAGING

Available in 4 gal (15.2 L) units

## COLOR

Part A – Blue  
Part B – Clear  
Mixed – Blue

## SHELF LIFE

18 months when properly stored

## STORAGE

Store in unopened containers in a clean, dry area between 50 and 90 °F (10 to 32 °C) away from direct sunlight, flame, or other hazards.

## DESCRIPTION

MasterBrace SAT 4700 is a 100% solids, low viscosity epoxy material that is used to encapsulate MasterBrace carbon and glass fiber fabrics. Based on a unique amine curing agent technology, MasterBrace SAT 4700 is designed to cure at ambient temperatures as low as 40 °F (5 °C) and substrate temperatures as low as 32 °F (0 °C). When reinforced with MasterBrace fiber fabrics, the MasterBrace SAT 4700 cures to provide a high performance FRP laminate. The resulting FRP laminate can provide additional strength to concrete, masonry, steel, and wood structural elements.

## PRODUCT HIGHLIGHTS

- Moderate viscosity Can be applied in vertical and overhead applications, but still adequately saturates MasterBrace fabrics
- 100% solids epoxy Low odor, low VOC's
- Suitable for low-temperature application can be applied if temperature is 40 °F and rising; extends application window in cooler conditions

## SUBSTRATE

- Concrete
- Masonry
- Steel

## APPLICATIONS

- Used to encapsulate any MasterBrace fabric in low temperature environments
- Vertical
- Horizontal
- Exterior
- Interior

## TECHNICAL DATA

### COMPOSITION

Two component, 100% solids, amine cured epoxy

#### NOTES:

- (1) Based on testing of cured samples per ASTM D 638 at 72 °F (20 °C) and 40% relative humidity.
- (2) Based on testing of cured samples per ASTM D 695 at 72 °F (20 °C) and 40% relative humidity.
- (3) Based on testing of cured samples per ASTM D 790 at 72 °F (20 °C) and 40% relative humidity.
- (4) Based on testing of cured samples at 72 °F (20 °C) and 40% relative humidity.

#### PHYSICAL PROPERTIES

PROPERTY	VALUE
<b>Density</b>	61.3 pcf (983-kg/m <sup>3</sup> )

#### TENSILE PROPERTIES (1)

PROPERTY	VALUE
<b>Yield Strength</b>	2100 psi (14 MPa)
<b>Strain at Yield</b>	1.3%
<b>Elastic Modulus</b>	165 ksi (1138 MPa)
<b>Ultimate Strength</b>	2100 psi (14 MPa)
<b>Rupture Strain</b>	5.3%
<b>Poisson's Ratio</b>	0.40

#### COMPRESSIVE PROPERTIES (2)

PROPERTY	VALUE
<b>Yield Strength</b>	5200 psi (36 MPa)
<b>Strain at Yield</b>	2.3%
<b>Elastic Modulus</b>	230 ksi (1586 MPa)
<b>Ultimate Strength</b>	5200 psi (36 MPa)
<b>Rupture Strain</b>	5%

#### FLEXURAL PROPERTIES (3)

PROPERTY	VALUE
<b>Yield Strength</b>	3600 psi (25 MPa)
<b>Strain at Yield</b>	4.5%
<b>Elastic Modulus</b>	80 ksi (552 MPa)
<b>Ultimate Strength</b>	3600 psi (25 MPa)
<b>Rupture Strain</b>	5%

#### FUNCTIONAL PROPERTIES (4)

PROPERTY	VALUE
<b>CTE</b>	20·10 <sup>-6</sup> /°F (35·10 <sup>-6</sup> /°C)
<b>Thermal Conductivity</b>	1.45 Btu·in/hr·ft <sup>2</sup> ·°F (0.21 W/m·°K)
<b>Glass Transition Temp, T<sub>g</sub></b>	163 °F (71 °C)

#### HANDLING PROPERTIES

PROPERTY	VALUE
<b>Mixed Weight</b>	8.2 lb/gal (984 g/L)
<b>VOC Content</b>	25 g/L less water and exempt solvents (EPA Method 24)
<b>Flash Point</b>	Part A: 181 °F (83 °C) Part B: > 200 °F (93 °C) (Pensky-Martens Closed Cup)
<b>Mixed Viscosity</b>	at 50 °F (10 °C) 2400 cps at 77 °F (25 °C) 1150 cps

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## HOW TO APPLY

### SURFACE PREPARATION

1. MasterBrace SAT 4700 should be applied to a substrate prepared with MasterBrace P 3500 and MasterBrace F 2000.
2. The MasterBrace P 3500 and MasterBrace F 2000 can be applied before or after the they have achieved full cure.
3. Surfaces with a tack-free MasterBrace P 3500 / MasterBrace F 2000 coat must be lightly sanded and cleaned of any dust, oils, or other surface contaminants.

### MIXING

1. Mix Parts A and B using a low-speed drill (600 rpm) and mixing paddle (e.g., a Jiffy mixer). Carefully scrape the sides and bottom of the container while mixing. Keep the paddle below the surface of the material to avoid entrapping air. Proper mixing will take at least 3 – 5 minutes. Well-mixed material will be free of streaks or lumps.

### APPLICATION

1. Apply the MasterBrace SAT 4700 using a 3/8" nap roller or short bristle brush to a wet film thickness of 18 to 22 mils.
2. Apply the desired MasterBrace fabric into the MasterBrace SAT 4700 before the MasterBrace SAT 4700 becomes tacky. (Note some fabrics may require additional MasterBrace SAT 4700 be applied directly onto the fabric prior to placing the fabric.)
3. Apply a second layer of MasterBrace SAT 4700 over the MasterBrace fabric using a 3/8" nap roller or short bristle brush to a wet film thickness of 18 to 22 mils.
4. If additional layers of MasterBrace fabric are required, repeat steps 1 through 3.

### CLEAN UP

Use xylene or methyl ethyl ketone. Observe fire and health precautions with solvents.

## MAINTENANCE

Periodically inspect the applied material and repair localized areas as needed. Consult a Master Builders Solutions representative for additional information. Visit us on the web for the most current product information and news: [www.master-builders-solutions.com/en-us](http://www.master-builders-solutions.com/en-us).

### FOR BEST PERFORMANCE

- Only apply MasterBrace SAT 4700 when the ambient temperature is between 40 and 80 °F (5 and 27 °C).
- Surfaces subject to UV exposure should be protected with MasterProtect HB 400, MasterProtect HB 300 SB, or equivalent 100% acrylic top coat.
- Interior Surfaces may be coated — consult a Master Builders Solutions representative for available options. Coatings applied over MasterBrace SAT 4700 should be applied within 48 hours.
- If more than 48 hours have passed following application of MasterBrace SAT 4500 the surface shall be lightly abraded and cleaned with a solvent wipe prior to applying the next component.
- Make certain the most current versions of product data sheet and SDS are being used; call Customer Service (1-800-433-9517) to verify the most current versions.
- Proper application is the responsibility of the user. Field visits by personnel are for the purpose of making technical recommendations only and not for supervising or providing quality control on the jobsite.

### OBSERVE WORKING TIME LIMITATIONS

- Catalyze no more material than can be applied within the work time period.
- Available work time, temperature and complexity of the application area will determine how much material should be catalyzed at one time.
- Keep material cool and shaded from direct sunlight in warm weather.
- During hot weather, work time can be extended by keeping material cool before and after mixing or by immersing pot in ice water.

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## HEALTH, SAFETY AND ENVIRONMENTAL

Health, Safety and Environmental Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting [www.master-builders-solutions.com/en-us](http://www.master-builders-solutions.com/en-us), e-mailing your request to [mbsbscst@mbcc-group.com](mailto:mbsbscst@mbcc-group.com) or calling 1(800)433-9517. Use only as directed. **IN CASE OF EMERGENCY: Call CHEMTEL +1 (800) 255-3924 or if outside the US or Canada, +1 (813) 248-0585.**

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