Technical Bulletin



Procedure for Reattachment of EIFS

INTRODUCTION

EIFS cladding that has separated from the underlying substrate can be reattached using mechanical fasteners. Separation can occur if substrates are not properly prepared prior to EIFS application, planar irregularities or for other reasons during the service life of the building.

The fastening schedule that is used must be adequate to manage wind pressure and other building-specific requirements. Local and national building code requirements may need to be addressed. For these reasons, it may be necessary to employ an engineering consultant who is familiar with these requirements.

PROCEDURE

After determining the EIFS and underlying materials are sound and in serviceable condition the following procedure can be followed. If other conditions exist that require remediation, they should be addressed either before an EIFS reattachment.

- 1. Locate places where fasteners will be installed. For gypsum, cement board and other non-nail-base sheathing, fasteners must be installed into the underlying framing.
- 2. Fasten with Wind Devil 2 plates and fasteners of appropriate length and type. The minimum fastener pattern is 16" x 16". Additional fasteners may be needed depending on wind load requirements and the resulting flatness of the wall.
- 3. Install fasteners so that the washer surface is slightly below the plane of the finish surface, but not more than 1/16" beneath the surface. Fastener read through may occur in the finish due to counter sunk fasteners greater than 1/16" due to base coat build up or lack of complete leveling.
- 4. Apply a thin layer of Finestone A/BC or A/BC 1-Step Base Coat over the fasteners. Allow to dry.
- 5. Embed Finestone Reinforcing Mesh in A/BC or A/BC 1-Step Base Coat over entire fastened panel or extend to a natural break, such as a reveal, corner or sealant joint. Allow Finestone A/BC or A/BC 1-Step Base Coat to dry for at least 24-hours.



- Prior to application of finish, repair any surface imperfections in the base coat that may show through the textured finish, such as trowel marks or dimpling at fastener heads.
- Apply Finestone textured finish using a stainless-steel trowel to a thickness slightly greater than the largest aggregate in the finish. Scrape finish to a uniform thickness, then float the finish and allow to dry.

CONSIDERATIONS AND CONDITIONS

- Exact matches to the existing finish may not be possible due to weathering or texture variations. The existing finish should be evaluated for color and texture to find a suitable match to the new finish.
- Always extend repairs to a natural break. In some cases, the entire elevation may need to
 be coated to provide a consistent color appearance between new and existing finish. Please
 reference Technical Bulletin *Procedures for Coating over Acrylic and Elastomeric Finishes*for more information.

LIMITED WARRANTY NOTICE: Master Builders Solutions Construction Systems US, LLC ("Master Builders") warrants this product to be free from manufacturing defects and to meet the technical properties on the current Technical Data Guide, if used as directed within shelf life. Satisfactory results depend not only on quality products but also upon many factors beyond our control. Master Builders MAKES NO OTHER WARRANTYED GO HARRANTES FOR A PARTICULAR PURPOSE WITH RESPECT TO ITS PRODUCTS. The sole and exclusive remedy of Purchaser for any claim concerning this product, including but not limited to, claims alleging breach of warranty, negligence, strict liability or otherwise, is shipment to purchaser of product equal to the amount of product that fails to meet this warranty at the sole option of Master Builders. Any claims concerning this product must be received in writing within one (1) year from the date of shipment and any claims not presented within that period are waived by Purchaser. Master Builders WILL NOT BE RESPONSIBLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL (INCLUDING LOST PROCEITS) OP BILITITY DAMAGES OF ANY KIND

Purchaser must determine the suitability of the products for the intended use and assumes all risks and liabilities in connection therewith. This information and all further technical advice are based on Master Builders present knowledge and experience. However, Master Builders assumes no liability for providing such information and advice including the extent to which such information and advice no existing third-party intellectual property rights, especially patent rights, nor shall any legal relationship be created by or arise from the provision of such information and advice. Master Builders reserves the right to make any changes according to technological progress or further developments. The Purchaser of the Product(s) must test the product(s) for suitability for the intended application and purpose before proceeding with a full application of the product(s). Performance of the product described herein should be verified by testing and carried out by qualified experts.

For the most current version of this literature, please visit our website at finestone.master-builders-solutions.com/en.

Master Builders Solutions Construction Systems US, LLC 889 Valley Park Drive, Shakopee MN 55379 finestone.master-builders-solutions.com/en

Customer Service +1 (800) 433-9517 Technical Service +1 (800) 589-1336

[@] MBCC Group, rev 01.10.2023

[®] registered trademark of a MBCC Group member in many countries of the world