

MasterTop[®] 1215

Seamless, Self-smoothing, Solvent Free Epoxy Floor Coating System

DESCRIPTION

MasterTop 1215 is a seamless floor coating based on advanced solvent free epoxy resin system. The cured coating provides a glossy, easily cleaned and hygienic surface with excellent resistance to mechanical wear and chemical attack. **MasterTop 1215** may be applied at thickness 2mm to produce either a smooth or profiled finish.

RECOMMENDATION

MasterTop 1215 is recommended for areas with normal to medium abrasion or where, a high level of aesthetics is essential. Application areas include:

- Clean rooms in pharmaceuticals & other industries
- Automotive servicing and assembly areas
- Aircraft maintenance hangers
- Refurbishment to existing epoxy flooring
- Closed pore free surface - Seamless and gloss film for hygienic application
- Durable - Good wear and abrasion resistant
- Self-smoothing Liquid – Easy to apply
- Low maintenance - Good resistance to a wide range of chemicals

PERFORMANCE DATA

Mixed density	1:5 kg/litre
Pot Life	>30 min (25°C) 15 min (40°C)
Setting time/Foot Traffic	15 hours at 25°C
Vehicular Traffic	48 hours at 25°C
Maximum service temperature	-1- to 60°C
Compressive strength, ASTM D695	>60MPa at 7 days
Abrasion resistance CS17 wheel	<90 mg
Shore D Hardness at 7 days	>75
Adhesive bond strength ASTM D4541 adopted	>2MPa (concrete failure)

APPLICATION

Substrate requirement

The floor receiving **MasterTop 1215** must be sound, dry, and fine-grained and load bearing, free of laitance and brittle particles and substances which impair adhesion such as oil, grease, rubber skid marks, paint or other contaminants.

The tensile strength of the substrate must be at least 1.5MPa. Ensure that the compressive strength of floor concrete is at least 25MPa and that the floor slabs directly in contact with the ground have a proper vapour barrier installed and the moisture content of substrate shall not be higher than 4% throughout.

Temperature requirement

Substrate temperature: 15 - 35°C

Material temperature: 15 -30°C

Very low or very hot temperature will make application more difficult and careful consideration should be given to storage of materials. In hot weather conditions, some form of air-conditioned storage is required. Pre-conditioned materials at 20 - 25°C will reduce the possibilities of flash/slow setting and other defects.

Surface preparation

Remove oil, grease, and mould release agent and wax contaminants by scrubbing with industrial grade detergent or degreasing compounds followed by mechanical cleaning. Remove cement laitance and weak concrete by shot blasting or grinding followed by vacuum cleaning. Repair damaged or pitted areas using **MasterEmaco** repair mortar or consult BASF sales representatives.

Priming

Prime floor with **MasterTop 1140** at 5m² per litre.

Mixing

For a project, it is advisable to ensure that all **MasterTop X1** Colour Packs are the same batch number to minimize risk of colour variation. All mixing should be done using a slow speed drill (600-900rpm) and a spiral mixing paddle, Premix **MasterTop BC 312** Part A resin, add the MasterTop X1 colour pack, and thoroughly mix to ensure the pigment is uniformly dispersed. Add the **MasterTop BC 312** Part B hardener and continue to mix for 30

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seconds, Add in **MasterTop Filler 7** slowly and mix for another 2.5 minutes.

Placing

MasterTop 1215 can be applied to a thickness of 2mm onto a smooth and flat substrate to a self-smoothing finish. Pour the mixed **MasterTop 1215** over the substrate and spread with a notched trowel or a pin screed to the desired thickness.

Roll the coating with spiked roller to expel air and achieve a smooth finish. Continue spike rolling until all air is released but well before the material starts to stiffen.

Curing

MasterTop 1215 is self-curing. Protect the applied area from dust, spillage, insects and pedestrian traffic for at least 15 hours.

ESTAMATE DATA

Primer:	A 10.8 kg unit of Mastertop 1140 yields 10 litres
Coverage:	A 15kg unit of MasterTop 1205 yields 10.5 litres of mixed material
On Concrete	Each pack is sufficient for surface 4m ² to achieve average thickness of 2mm wft

PACKAGING

MasterTop 1140 primer is supplied in 10litre per pack consisting of:

MasterTop 1140 Part A: 7.5litre

MasterTop 1140 Part B: 2.5 litres

MasterTop 1215 is supplied in 15kg per pack consisting of:

MasterTop BC 312 Part A 5.4kg

MasterTop BC 212 Part B 3.0kg

MasterTop Filler F7 6.0kg

MasterTop X1 0.6kg

SHELF LIFE

MasterTop 1215 has a shelf life of 12 months. Store out of direct sunlight, clear of the ground on pallets protected from rainfall. Protect from freezing and discard if it has frozen.

PRECAUTIONS

For the full health and safety hazard information and how to safely handle and use this product, please make sure that you obtain a copy of the Master Builder Solutions Safety Data Sheet (SDS) from our office or our website.

STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this Master Builders Solutions publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability, or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

NOTE

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