

## MasterRoc® TSG 6

## Tail sealant for shielded Tunnel Boring Machines

#### MATERIAL DESCRIPTION

**MasterRoc TSG 6** is a tail sealant for shielded tunnel boring machines. It effectively seals the gap between the shield and concrete segments to prevent the ingress of water, grout and soil. It is formulated to resist high water and ground pressures, and has excellent adhesion to all types of surfaces.

### **AREAS OF APPLICATION**

Tunneling with shielded TBMs equipped with a brush seal system.

### **CHARACTERISTICS AND BENEFITS**

- Excellent sealing properties
- · Excellent adhesion to any metal or concrete surfaces
- · Excellent pumping properties

### **TECHNICAL DATA**

Form	Homogenous paste
Colour	Beige
Smell	Slight odour
Density kg/litre; 20°C	1500 ± 10
Consistency	230 ± 20
ASTM D 217 (1/10mm)	
Viscosity (20°C approx.)	
@ shear rate 0,1/s	580 Pa*s
@ shear rate 100/s	115 Pa*s
Matsumura sealing test	34.3 bar
Volatility	< 2%
ASTM D 972	
Oil dropping point	> 170°C
ISO 2176	
Thermal decomposition	> 180°C
Sulfated ashes	> 50%
Insoluble matter	> 50%
Water spray off	< 5%
ASTM D 4049	

#### CONSUMPTION

The typical consumption rate varies between 0.8 and 1.5 kg/m² of segment outer surface area, but can fall outside this range. Consumption depends on numerous factors such as segment surface conditions, curve drives, brush conditions, grouting pressures etc.

### **PACKAGING**

**MasterRoc TSG 6** is available in 70kg and 250kg steel drums for press plate pumps.

#### SHELF LIFE

MasterRoc TSG 6 should be stored at 5 - 35°C. If stored in original tightly closed drums it has a shelf life of 12 months.

#### **PRECAUTIONS**

For the full health and safety hazard information and how to safely handle and use this product, make sure that you obtain a copy of the Safety Data Sheet (SDS) from our office or website.



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## **DISCLAIMER**

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# STATEMENT OF RESPONSIBILITY

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### NOTE

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