

# MasterTile<sup>®</sup> P 303

#### Special wash primer for smooth, non-absorbent substrates

#### DESCRIPTION

**MasterTile P 303** is a specially engineered primer used for improving the adhesive bond to very dense or impermeable non-absorbent substrates.

### TYPICAL APPLICATIONS

- For indoor and outdoor use.
- For walls and floors.
- For priming impermeable, nonabsorbent coverings such as Terrazzo, ceramic tiles and flagstones, glazed clinker bricks, natural stone and cast stone, substrates with adhesive residues as well as asphalt tiles or firmly bonding and rough ground PVC coverings.
- Prior to laying ceramic tiles and flagstones cementitious **MasterTile** adhesives.

#### ADVANTAGES

- Solvent free to TRGS 610; Giscode D1.
- Very low emissions PLUS, GEV-EMICODE EC 1 PLUS
- EU 2004/42/IIA(g) (50/30): < 3 g/l.
- Rapid sequence of further work steps tacks free after approx. 30 to 45 minutes
- Ready to use, no mixing required, optimized workability for application by roller and brush
- High bond strength, reliable adhesion to subsequent coverings
- Wet proof can be directly covered with tiles in case of moderate exposure to moisture if no waterproofing is required
- Light yellow colour for easier coverage control

#### PREPARATION OF SUBSTRATE

The substrate must be structurally sound, crack free, clean and dry. Oil, residues of paint and other residues such as solvent-based and water-soluble adhesives must be completely removed.



**MasterTile P 303** is the reliable primer for laying coverings on ceramic tiles and flagstones.



# **MasterTile<sup>®</sup> P 303**

### **TECHNICAL DATA\***

Material	
Material base	modified special dispersion
Components	single component
Density	approx. 1.37 g/cm³
Consistency	fluid
Colour	light yellow
Storage and shelf life	12 months; store in a dry, frost-free place, no permanent storage over +30°C
Packaging	20 L pails
	5 L pails

#### **APPLICATION**

Consumption	approx. 90 to 130 ml/m <sup>2</sup>
	The consumption is dependent on absorbency and
	structure of the substrate
Coverage sufficient for approx. (one coat)	Approx. 150-220 m <sup>2</sup> per 20 L pail
	Approx. 38-55 m <sup>2</sup> per 5 L pail
Layer thickness	- minimum closed film
•	- maximum 200 µm wet film
Working temperatures	+5°C to +25°C
Mixing ratio	Ready to use
Curing times*	approx. 30 to 45 min

\* At +23°C and 50% relative humidity. Higher temperatures reduce, lower temperatures increase the times given.

#### **APPLICATION GUIDELINES**

Wear safety goggles and protective gloves during the application of **MasterTile P 303**.

- 1. Stir **MasterTile P 303** well prior to the application.
- Spread a thin layer of primer on the substrate using e.g. a surface scraper, soft brush or flat bristle brush working in crisscross method. Avoid puddles forming! (Consumption: approx. 90-130 ml/m<sup>2</sup>).
- 3. Apply **MasterTile** tile adhesives for laying tiles and flagstones to the evaporated and cured primer.



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 Use a suitable cleaning agent to remove residues which could impair adhesion from the substrate



2. Shake **MasterTile P 303** well before use and pour onto the substrate.



3. Spread primer over the substrate working in criss-cross method



 Subsequent top coverings can be applied after approx. 30 to 45 minutes using MasterTile tile adhesives

#### Please note

- Do not use MasterTile P 303 at substrate temperatures below +5°C and above +40°C.
- In case of partial tiling the entire wall area should be primed (e.g. behind the bathtub or above the tile covering).
- Adhesives containing sulphite liquor must be completely removed prior to the application of MasterTile P 303.
- Protect applied and cured primer from contamination.
- The surface finish must be removed by rough-grinding and thorough cleaning prior to the application of **MasterTile P 303** to water-repellent ceramic tiles.
- Clean tools and work containers with water immediately after use. When the product has cured it can no longer be removed with water.

### MASTER® >> BUILDERS SOLUTIONS

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#### HEALTH AND SAFETY

Product contains: 5-chlor-2-methyl-2h-isothiazol-3-one, 1,2-Benzisothiazol-3(2H)-One, 2- Methyl-2H-Isothiazol-3-One. Giscode D 1

May cause an allergic reaction. In case of contact with eyes or skin immediately rinse with water. If the eye irritation does not ease off within a few minutes seek medical advice.

For further information refer to the Material Safety Data Sheet.

#### QUALITY AND CARE

All products originating from Master Builders Solutions Dubai, UAE facility are manufactured under a management system independently certified to conform to the requirements of the quality, environmental and occupational health & safety standards ISO 9001 and ISO 14001.

\* Properties listed are based on laboratory controlled tests.

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