

THIS METHOD STATEMENT COVERS THE PREPARATION AND APPLICATION OF **MasterSeal P 710** QUICK CURING PRIMER, OVER PVC MEMBRANES, PRIOR TO APPLICATION OF POLYURETHANE OR POLYUREA COATINGS.

METHOD STATEMENT: MasterSeal P 710

1. GENERAL:

- 1.1. The area to be applied shall be free of dirt, dust, oil, grease and wax contaminants.
- 1.2. The minimum width of overlap to be applied with primer for the transition between PVC membrane system and polyurethane or polyurea coating system is 100mm.
- 1.3. When used as a primer for general repairs of PVC membrane using polyurethane or polyurea coatings, the primer should be applied, extending at least 100mm more than the damaged or defective area.
- 1.4. When used as a primer for PVC membrane pile head detailing with polyurea coating, apply a width of 200mm around the pile for overlap.
- 1.5. Since **MasterSeal P 710** is a quick drying primer, it is best applied when the main coating is ready for application.

2. APPLICATION:

- 2.1. Apply a single coat of **MasterSeal P 710** primer at an approximate rate of 100 mL/m² using brush or roller.
- 2.2. Do not apply on sandy-wind conditions.
- 2.3. Contaminated primer shall be sanded with light grit sand paper and cleaned with dry cloth then re-applied with primer.

3. CURING / DRYING:

- 3.1. **MasterSeal P 710** dries in 15-30 minutes.
- 3.2. The main coating can be applied once the **MasterSeal P 710** primer is no longer tacky.

STATEMENT OF RESPONSIBILITY

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