

THIS METHOD STATEMENT COVERS PREPARATION AND APPLICATION OF **MasterSeal AWB 6611** ON CONCRETE OR MASONARY.

**METHOD STATEMENT: MasterSeal AWB 6611**

**1. SURFACE PREPARATION:**

- 1.1. The prepared surface must be dry, clean, sound and free of release agents, paint or other residual coatings.
- 1.2. Verify the substrate is flat, masonry joints are struck flush or struck clean, and the substrate is continuous and unbroken.
- 1.3. Any missing or damaged mortar or blocks shall be repaired or replaced to provide a flat surface prior to the application of the **MasterSeal AWB 6611**.
- 1.4. Verify that concrete is cured, visible dry and free of moisture.
- 1.5. It may be necessary to address the smoothness of concrete or block work surfaces prior to the application of **MasterSeal AWB 6611**. Where appropriate apply a coat of **MasterSeal AWB FL** block filler and or a suitable block/pour filler.
- 1.6. Point or seal any cracks or voids greater than 2mm.

**2. MIXING:**

- 2.1. Mix **MasterSeal AWB 6611** with a clean rust-free paddle and drill until thoroughly blended. Dilution of **MasterSeal AWB 6611** is not recommended.

**3. APPLICATION: MasterSeal AWB 6611**

- 3.1. A 20 mm (3/4) nap roller is recommended to apply **MasterSeal AWB 6611**.
- 3.2. Prewet new roller pads and spin out excess water, to be done once only to ensure the new roller pads fully saturate with the **MasterSeal AWB 6611**.
- 3.3. Apply the **MasterSeal AWB 6611** uniformly onto the concrete or block wall to a consistent minimum wet film thickness of 330 microns.
- 3.4. Always ensure the roller is fully loaded to ensure an even application thickness of **MasterSeal AWB 6611**.
- 3.5. Once the first coat of **MasterSeal AWB 6611** has cured, typically 2 to 4 hours visually inspect to ensure that the surface is blister free and coating is free of voids and pin holes. Carry out repairs if needed by applying additional **MasterSeal AWB 6611** such that the **MasterSeal AWB 6611** is free of voids pinholes, etc.
- 3.6. After the first coat of **MasterSeal AWB 6611** has been visually inspected and any needed repairs have been carried out apply a second coat of **MasterSeal AWB 6611** at a consistent minimum wet film thickness of 330 microns.

**NOTE:** Temperature, humidity, wind and substrate moisture can all affect curing time.

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**STATEMENT OF RESPONSIBILITY**

The technical information and application advice given in this Master Builders Solutions publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

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**NOTE**

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