

MasterSeal® 914

High strength impermeable flowable epoxy mortar

DESCRIPTION

MasterSeal 914 is a high-performance non-shrink, solvent-free impermeable flowable epoxy mortar for pile cap surfaces, to ensure the proper transmission of static and dynamic loads to the foundations. These properties combined with its impermeability to moisture, make it ideal for pilecap waterproofing applications.

TYPICAL APPLICATIONS

- Anchors, rails and bolt fixing.
- Structural filling of holes and cavities in concrete.
- Suitable for max. 1% sloped areas.
- Bridge bearing seats.
- Pile cap waterproofing.
- MEP termination grout for various waterproofing membranes.

ADVANTAGES

MasterSeal 914 is a three-component system that includes a two-part epoxy resin and carefully blended aggregate. At elevated temperatures, **MasterSeal 914** provides excellent resistance to creep, high compressive strength, modulus of elasticity and excellent resistance to cracking. This product also produces a high percentage of bearing surface, and good adhesion to steel and concrete. **MasterSeal 914** is chemically stable for temperatures up to 150°C.

The product is easily mixed on-site to a pourable consistency. **MasterSeal 914** is suitable for an application thickness range of 20mm-150mm above which steel reinforcement should be used.

MasterSeal 914 is resistant to oil, synthetic lubricants, water and most chemicals, and cures quickly which means the pile cap can be placed and waterproofed rapidly.

- Versatile application thickness
- High tensile, flexural and compressive strength
- Excellent adhesion to steel and concrete
- Rapid installation and strength gain
- Excellent fatigue resistance
- High resistance to dynamic loads and chemical attack
- Non-shrink and damp tolerant

PACKAGING AND COLORS

MasterSeal 914 is supplied in 13.4 L units and available in Grey.

PTA	2.414 kg
PTB	0.814 kg
PTC	26.772 kg

TYPICAL PROPERTIES*

Density	2245 kg/m ³
Compressive strength ASTM C 579 Method B @ 25°C	80 MPa at 7 days
Flexural strength BS 6319 Part 3 @ 25°C	>18 N/mm ² at 7 days
Tensile strength BS 6319 Part 7 @ 25°C	>9 N/mm ² at 7 days
Resistance to water	Resistant to passage of water

APPLICATION GUIDELINES

SURFACE PREPARATION

As with all epoxy resin applications the quality of surface preparation has a direct effect on the performance and durability of the system. Concrete surfaces should be sound, dimensionally stable, clean, free from laitance, paint, oil, grease, mould release agent and residual curing compound. The concrete surface must be scabbled so that large aggregate is exposed to ensure removal of all laitance and weak surface material. New concrete should have a compressive strength of at least 25 MPa; greater strength is preferred. **THE CONCRETE SURFACE MUST BE CLEAN AND DRY WHEN THE GROUT IS POURED.** The concrete areas to be grouted should not be primed or sealed.

Do not apply **MasterSeal 914** when the contact surfaces are less than 10°C. If the ambient temperature is less than 10°C, then artificial heating may be used. In summer weather shade host concrete from direct sunlight.

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METAL PREPARATION AND PRIMING

Metal surfaces or components to be bedded, should be free from any rust or scaling. Base plates or rails and other metal surfaces to be grouted should be cleaned to obtain proper adhesion. This is preferably done just prior to grouting. Primer should be used ONLY when a long delay between cleaning and grouting will allow rusting or contamination. Surfaces where a bond is not desired should be protected with heavy coats of wax.

FORMING

MasterSeal 914 requires forms. Forms are generally wood, the same as used for forming concrete. They should be of sufficient strength, anchored or braced to withstand pressure from the grout and must be liquid tight. Wrapping forms in polyethelene will ensure clean release.

MIXING

Do not split packs or alter the ratio of resin components in any way. Mix with a slow speed drill and paddle. Add the contents of the reactor container to the base component in a suitable mixing vessel, ensuring complete transfer of both resin components.

Mix for one minute before slowly adding the aggregate and continue mixing until a pourable consistency is achieved. Do not overmix as this may entrain air.

PLACING / APPLICATION

Place immediately after mixing, into the prepared area and use a steel trowel to level.

90-180 min at 10°C

Allow the grout to set prior to removal of formwork (normally after 6 hours).

CHEMICAL RESISTANCE

MasterSeal 914 resists non-oxidising mineral acids and salts, caustics, dilute oxidising acids and salts, plus some organic acids and solvents. For more specific information contact your Master Builders Solutions Representative.

CURE TIME VS. TEMPERATURE

Cure time of the mortar will depend upon the temperature of the base and foundation rather than the ambient air temperature. Unless the ambient air temperature has been constant for several days the base / foundation temperature will generally be lower than air temperature. A surface thermometer and field judgement should be used to determine actual cure rates. Cured grout should have solid, almost metallic ring when struck lightly with a hammer, checking as close to the base as possible.

WORKING TIME

The following chart is a guide for the working time of a fresh grout mix at various ambient temperatures. The working time of a **MasterSeal 914** mix begins when the hardener is added to the liquid.

40-60 min at 35°C

50-100 min at 20°C

STORAGE AND SHELF LIFE

Store under cover, out of direct sunlight, and protect from extremes of temperature. In tropical climates the product must be stored in an air-conditioned environment.

The shelf life is 12 months when stored as above.

Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging. For specific storage advice consult Master Builders Solutions Technical Services Department.

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HEALTH AND SAFETY

MasterSeal 914 is formulated for industrial and professional use only and must be kept out of the reach of children. These products contain chemicals which may be COMBUSTIBLE and potentially HARMFUL to your health if not stored and used properly. Hazards can be significantly reduced by observing all precautions which are found on material safety data sheets, and product labels. Please read this literature carefully before using the product.

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs (which can also be tainted with vapour until product is fully cured or dried). Treat splashes to skin and eyes immediately. If accidentally ingested, seek medical attention. Reseal containers after use. For specific storage and disposal instructions refer to the Material Safety Data Sheet.

QUALITY AND CARE

All products originating from Master Builders Solutions Dubai, UAE facility are manufactured under a management system independently certified to conform to the requirements of the quality, environmental and occupational health & safety standards ISO 9001 and ISO 14001.

* Properties listed are based on laboratory controlled tests.

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NOTE

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