

MasterFiber® 151 SPA

Polypropylene fiber for reinforcement in sprayed concrete and cast concrete applications as alternative and/or supplement to existing concrete reinforcement products

DESCRIPTION

MasterFiber 151 SPA is a fiber extruded from polypropylene polymers and formed into a flat fiber that can be used in concrete mixes for both spray and cast in-situ applications. The inclusion of fibers in a concrete mix will contribute to improving the durability of concrete by increased crack propagation resistance and by its energy absorption characteristics. The fibers will disperse uniformly throughout the concrete mix and effectively act as an anchoring mechanism within the cement matrix thereby improving the toughness and ductility of the material.

MasterFiber 151 SPA can maximize concrete service life by providing superior resistance to attack from damaging environmental elements such as water, chlorides and corrosive environments such as sewerage conduits and/or saline water.

TYPICAL APPLICATIONS

Recommended for use in:

- Wet shotcrete applications in tunneling or mining applications
- Any subsurface construction
- Any structure where impact toughness shall be increased

ADVANTAGES

- Easy to dose either at the batch plant or on site concrete mixer truck prior to application
- Only minor impact on flow & slump properties of fresh concrete
- High resistance to acid/alkalis attack suitable for use in wet underground conditions and subsurface constructions exposed to damp conditions
- Reduces construction time compared to a solution with conventional reinforcement

PACKAGING

MasterFiber 151 SPA is wrapped in water-soluble PVA to form bundles. Bundles are filled either in 5 or 6 kg transparent bags. For other packaging please contact us.





TYPICAL PROPERTIES*

| Properties | Values |
|-------------------------------------|-----------------------|
| Polymer type | Polypropylene |
| Color | Colourless |
| Density | 910 kg/m ³ |
| Fiber sectional shape | Flat |
| Fiber longitudinal shape | Straight |
| Equivalent diameter d _{eq} | 0,85 mm +/- 50 % |
| Fiber length | 50 mm +/- 10 % |
| Aspect ratio L/d _{eq} | 59 +/- 50 % |
| Tensile strength (EN 14889-2) | 490 MPa +/- 15 % |
| Secant Modulus (EN 14889-2) | 4.000 MPa +/- 15 % |
| Melting point (°C) | 160-167 °C |
| Acid/Alkali resistance | High |
| Nº of fiber per kg | 40000 |

APPLICATION GUIDELINES

DOSAGE AND BATCHING

Add fibers to the concrete mixer after water and admixtures. After addition of the fibers mix for at least 2-3 minutes to ensure even distribution of fibers within the concrete mix. Note that in the event that a slight slump loss is experienced after the addition of the fibers – the mix design should be reviewed such to allow for fiber inclusion and avoidance of addition of extra water.

Site trials with the intended concrete mix design must be conducted to verify and determine the performance of the fiber with the proposed sprayed concrete mix.

It is recommended that where automated fiber dosing systems are utilised, that they be checked for suitability and calibrated accordingly.

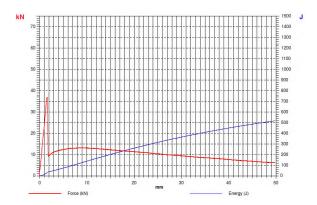




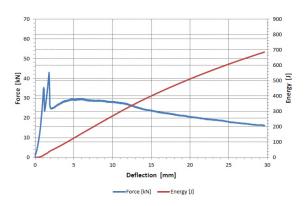
MasterFiber® 151 SPA

Typical performance data

With 8 kg/m³ MasterFiber 151 SPA more than 280 J at 25 mm deflection and 400 J at 40 mm deflection determined according to ASTM C-1550 have been achieved in a C40 concrete.



8 kg/m³ **MasterFiber 151 SPA**, ASTM C-1550 test EFNARC panel tests have shown that for a 30 MPa sprayed concrete with 5 kg/m³ **MasterFiber 151 SPA** an energy absorption value of 600 J can be achieved.



5 kg/m³ **MasterFiber 151 SPA**, 425 kg/m³ CEM II/A-LL 42.5 N, w/c = 0.47, 4.4 % MasterRoc SA 167, 1,20 % MasterRheobuild UG 3, EFNARC test

STORAGE AND SHELF LIFE

The shelf life is 48 months, if stored in original packaging between +5°C and +30°C protected from humidity and direct sunlight. Protect against fire.

HEALTH AND SAFETY

MasterFiber 151 SPA is extremely stable, presenting little hazard to health. However, in fire conditions, carbon monoxide, carbon dioxide and other gases or fumes may be evolved.

The usual precautions and measures should be taken for handling any chemical substance. For example, use protective gloves and glasses. Wash hands before a break and on finishing work. Do not eat, drink or smoke during application.

The disposal of the product and its packaging is the responsibility of the end user and should be carried out according to current legislation.

QUALITY AND CARE

All products originating from Master Builders Solutions Dubai, UAE facility are manufactured under a management system independently certified to conform to the requirements of the quality, environmental and occupational health & safety standards ISO 9001 and ISO 14001.

- * Properties listed are based on laboratory controlled tests.
- ® = Registered trademark of the MBCC Group in many countries.

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STATEMENT OF RESPONSIBILITY

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NOTE

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MBS Construction Chemicals LLC P.O. Box 37127, Dubai, UAE Tel: +971 4 8090800, Fax: +971 4 8851002 www.master-builders-solutions.com/en-ae **Disclaimer:** the TUV mark relates to certified management system and not to the product mentioned on this datasheet





