

# MasterRoc<sup>®</sup> SLF 41

## Soil conditioning foam for Tunnel Boring Machines (TBM)

### PRODUCT DESCRIPTION

**MasterRoc SLF 41** is a polymer reinforced foaming agent especially designed for soil conditioning in shielded tunnel boring machines.

### FIELDS OF APPLICATION

- Soft ground tunneling
- Designed for silt to sand soils which may contain a high amount of water

### FEATURES AND BENEFITS

- Improved soil behavior.
- Easier 'mucking'.
- Reduced soil permeability.
- Creation of plastic deformation properties in the soil, which provides an even and controlled support pressure and increased face stability.
- Lower inner friction and lower abrasiveness of the soil at the cutterhead.
- Reduced stickiness of certain soils, which would lead otherwise to blockage problems.

### PACKAGING

**MasterRoc SLF 41** is available in standard 1000 liter IBCs.

### TECHNICAL DATA

Form	Liquid
Color	Transparent
Density [kg/m <sup>3</sup> ; 20°C]	1035 - 1045
pH (3% solution) 20°C	6.5 - 7.5
Solubility in water	Total

### APPLICATION PROCEDURE

An aqueous solution of MasterRoc SLF 41 can be expanded with air to produce a stable foam. The foam expansion and the foam injection rate onto the face, into the working chamber or screw conveyor depends on soil conditions encountered.

### CONSUMPTION

Typically, **MasterRoc SLF 41** is used at 2 to 3% (range 2 – 6%) in water to make a solution.

MasterRoc SLP 1 or MasterRoc SLP 2 polymers (see separate data sheets) can be jointly used with **MasterRoc SLF 41** to strengthen the foam or to adjust the properties of the excavated soil. For the first use and combination with other soil conditioning agents, please contact your local Master Builders Solutions representative.

### FOAM EQUIPMENT

**MasterRoc SLF 41** can be used with the standard TBM dosing and foaming equipment.

### HANDLING

Do not mix pure **MasterRoc SLF 41** with any other pure soil conditioning additives as this may cause immediate gel formation. If several foaming products or polymers are used on the TBM, it is preferable to reserve a specific transfer or dosing pump for **MasterRoc SLF 41**. If a transfer or dosing pump is being used for more than one product, it is recommended to clean the pump with water before switching to other products.

### STORAGE

**MasterRoc SLF 41** must be stored between 5°C and 35°C. If stored in original closed containers, it will have a shelf life of 12 months. Do not allow the product to freeze. Please contact your local Master Builders Solutions representative prior to the use of any product that has frozen.

### SAFETY PRECAUTIONS

Standard precautions for handling chemical products should be observed: Avoid eye and skin contact and wear rubber gloves and safety glasses. For further information, refer to the Material Safety Data Sheet.

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® = registered trademark of a MBCC Group member in many countries of the world

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**STATEMENT OF RESPONSIBILITY**

The technical information and application advice given in this Master Builders Solutions publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

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**NOTE**

Field service where provided does not constitute supervisory responsibility. Suggestions made by Master Builders Solutions either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not Master Builders Solutions, are responsible for carrying out procedures appropriate to a specific application.

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