

MasterRheobuild® 6

High range water-reducing superplasticizing admixture

MATERIAL DESCRIPTION

MasterRheobuild 6 is a ready-to-use, highrange water-reducing agent designed to produce high slump concrete. This is a ready to use chloride free liquid admixture and meets ASTM C494 requirements for type F, and AS1478 requirements for High Range Water-Reducing Admixtures.

FEATURES AND BENEFITS

Very high workability	Short placement time. Saves time and labour.
High water reduction	High impermeability and strength. Improved durability.
Superior cohesion	No segregation even at high workability. Excellent concrete quality.
High early strength	Early demoulding. Shorter steam curing cycles.
Low shrinkage and creep	Better dimensional stability

RECOMMENDED FOR

- precast concrete
- all types of concrete mixes in which high early strength or high strength and very high flowability are essential
- ready-mixed concrete
- pumped concrete
- hot weather concreting

used with all cements and air-entraining admixtures approved under ASTM, AASHTO and CRD specifications.

COMPATIBILITY

MasterRheobuild 6 is compatible with both water reducers and air entraining agents approved under SAA, SANZ and ASTM specifications but it should be dispensed separately into the concrete mix. It should only be used with water reducers after specific testing at the proposed dose rates.

DISPENSING

The addition of **Master Rheobuild 6** to a dry mix is not recommended.

APPLICATION

Use MasterRheobuild 6 as supplied after thorough stirring, without any dilution.

Material condition

Cement : For optimum performance, always use fresh cement, since the reactivity of cement is reduced with ageing.

Aggregates : Use of properly graded, good quality, coarse aggregates and sand helps to achieve higher impermeability and strength.

Dispensing

The addition of **MasterRheobuild 6** to a dry mix is not recommended.

Introduce **MasterRheobuild 6** at the specified dosage directly into the mixer along with mixing water, when the concrete is thoroughly wetted (i.e. after adding at least 75% of the mixing water) and mix for at least 3 minutes.

DOSAGE

MasterRheobuild 6 is normally used at a rate of 0.5 – 2.0 litres per 100 kg of cementitious. Other dosages may also be used depending on the mix design of the concrete and ambient conditions. The actual dosage depends on the degree of water reduction or flow required.

RATE OF HARDENING

Setting time is influenced by the chemical and physical composition of the basic ingredients of the concrete, temperature of the concrete and climatic condition. Trial mixes should be made with job materials to determine the optimum dosage required for a specified setting time and a given strength requirement.

PACKAGING

Master Rheobuild 6 is supplied in 900 ml, 5 lt 20 lt, 205 lt

STORAGE

MasterRheobuild 6 must be stored at temperatures above 0°C in tightly sealed original drums. If found to be frozen, thaw it and reconstitute by stirring.

SHELF LIFE

MasterRheobuild 6 can be stored for 12 months if stored as recommended in unopened original packing.

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PRECAUTIONS

Health : MasterRheobuild 6 does not contain any hazardous substances requiring labelling. It is safe for use with standard precautions followed in the construction industry, such as use of hand gloves, safety goggles, etc.

For additional information on **MasterRheobuild 6** and its use in developing a concrete mix with special performance characteristics, contact your local Master Builders Solutions representatives.

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STATEMENT OF RESPONSIBILITY

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NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by Master Builders Solutions either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not Master Builders Solutions, are responsible for carrying out procedures appropriate to a specific application.

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