

## MasterPel 680 (Formerly known as Rheomix 680)

A performance admixture specially developed for concrete masonry that meets and exceeds AS 1478 requirements

### DESCRIPTION

**MasterPel 680** is a non-chloride liquid admixture designed to improve performances in both normal and lightweight non-plastic concrete. It increases production efficiency and develops higher early strength in both green and hardened concrete. It is compatible with all brands and types of portland cement and curing systems such as low pressure, high pressure, carbon dioxide and air.

### RECOMMENDED FOR

- use in the manufacture of all non-plastic concrete
- concrete blocks
- paver concrete
- concrete pipes
- extruded concrete products

### FEATURES & BENEFITS

- developed higher early strength
- increased strengths at later ages
- improved cohesiveness and mouldability of the mix
- improved colour, texture and uniformity faster, smoother machine operation and less wear on product forming parts, ensures longer machine life.

### DISPENSING

To obtain best performance, add **MasterPel 680** after cement and aggregate have moistened with approximately 75% of total mixing water. Allow at least 1/3 of the total mixing time for **MasterPel 680** into the batch.

### DOSAGE

**MasterPel 680** is used at 200 to 400 ml per 100 kg of cement. Due to individual performance requirements and plant material, contact your local BASF field representative regarding preferred formulation and optimum dosage.

### PACKAGING

205 litre drums.

### STATEMENT OF RESPONSIBILITY

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### NOTE

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