

### Project:

Sewage Treatment Works

## Location:

London

#### Owner:

Thames Water

## Applicator/Contractor:

Volker Laser

### Market sector:

Wastewater Industry

### Products used:

MasterEmaco N 5200 MasterSeal M 689 Ucrete PSC

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# **Sewage Treatment Works, London**

Refurbishment of six primary settlement tanks



Our reference in London (United Kingdom): Sewage Treatment Works

## The background

This sewage treatment works serve a combined total of 5.5 million Londoners. A major investment program will significantly increase the amount of sewage each site can treat and as such, measures to reduce and control odours to the surrounding area have been implemented. This involved the encapsulation of each settlement tank with a "bio dome" to reduce odours to the surrounding area and harvest the methane produced.

## The challenge

The program of work involved the repair of the concrete surface and the installation of a new link bridge within each tank. The effect of encapsulating the tanks increased the microbiological activity and subsequent acidity within the atmosphere. A suitable coating was required to protect the concrete from the new environmental conditions.

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## **Crossness and Beckton Sewage Treatment Works**

Refurbishment of six primary settlement tanks





Our reference in London (United Kingdom): Sewage Treatment Works

### **Our solution**

MasterEmaco N 5200, was used to repair and reprofile the vertical concrete surface and create a smooth horizontal top surface; with an internal fall, onto which the "bio dome" is secured. The internal falls prevent the ponding of acidic solutions within the encapsulated tank.

The internal surface of the tanks were primed with Ucrete PSC, a moisture tolerant primer. After 24 hours the internal concrete surface was sprayed with MasterSeal M 689, rapid setting, chemically resistant polyurea coating to a thickness of 1.5 mm in one coat. The coating was applied over the horizontal surface and 2.5 meters down the vertical surface. The bottom 1 meter of MasterSeal M 689 coating would be permanently submerged below the minimum fill level when in service.

## The customer's benefit

MasterEmaco N 5200 rapid-setting mortar enabled the reprofiled surface to be sufficiently cured within 7 days to receive the coating.

MasterSeal M 689 provided a chemically resistant, durable and flexible coating to withstand the acidic atmosphere within the "bio domes"

## Projects facts at a glance

- Concrete repair and coating of 6 primary settlement tanks
- Approximately 2,000 m<sup>2</sup> of concrete surface waterproofed
- MasterEmaco N 5200 1 tonne
  MasterSeal M 689 7.5 tonnes

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