



Industry

Protective Flooring Solutions



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Master Builders Solutions

The Master Builders Solutions brand brings all of our expertise together to create chemical solutions for new construction, maintenance, repair and renovation of structures. Master Builders Solutions is built on the experience gained from more than a century in the construction industry. The know-how and experience of a global community of construction experts form the core of Master Builders Solutions.

We combine the right elements from our portfolio to solve your specific construction challenges. We collaborate across areas of expertise and regions and draw on the experience gained from countless construction projects worldwide. We leverage global technologies, as well as our in-depth knowledge of local building needs, to develop innovations that help make you more successful and drive sustainable construction.

The comprehensive portfolio under the Master Builders Solutions brand encompasses concrete admixtures, cement additives, solutions for underground construction, waterproofing solutions, sealants, concrete repair & protection solutions, performance grouts, performance flooring solutions and solutions for on- and offshore wind energy.

Our comprehensive portfolio

- Concrete admixtures
- Cement additives
- Chemical solutions for underground construction
- Waterproofing solutions
- Sealants
- Concrete repair and protection solutions
- Performance grouts
- Wind turbine grouts
- Performance flooring solutions



Flooring for Harsh Demands

Providing safe and worry-free work environments.

Performance Flooring Solutions from Master Builders Solutions supply you with tailor-made systems for industrial environments daily arduous demands. Our experts support you all the way helping to ensure your daily work-flow.

Business success is founded on a number of key factors, including a convincing business plan, a sound financial structure and selection of the right flooring systems for industrial facilities. These systems help ensure safe and trouble-free work processes, ideal production conditions and, last but not least, a pleasant work environment.

Industrial floors face arduous demands daily; they must withstand the loads and stresses of everyday operations whilst meeting statutory requirements, especially in health and safety. This applies to production halls, storage areas and rooms for employees and visitors.

Master Builders Solutions is a strong partner for your project. We at Master Builders Solutions can look back on more than one hundred years of experience in the field of construction chemicals. Thanks to this experience and continuous investment in research and development, we are able to develop optimum product solutions.

As a specialist in seamless flooring systems, we offer tailor-made solutions for any application. Our flooring systems are not only outstandingly suited to meet functional requirements, but also allow interior designers considerable creative flexibility and will convince you once installed.



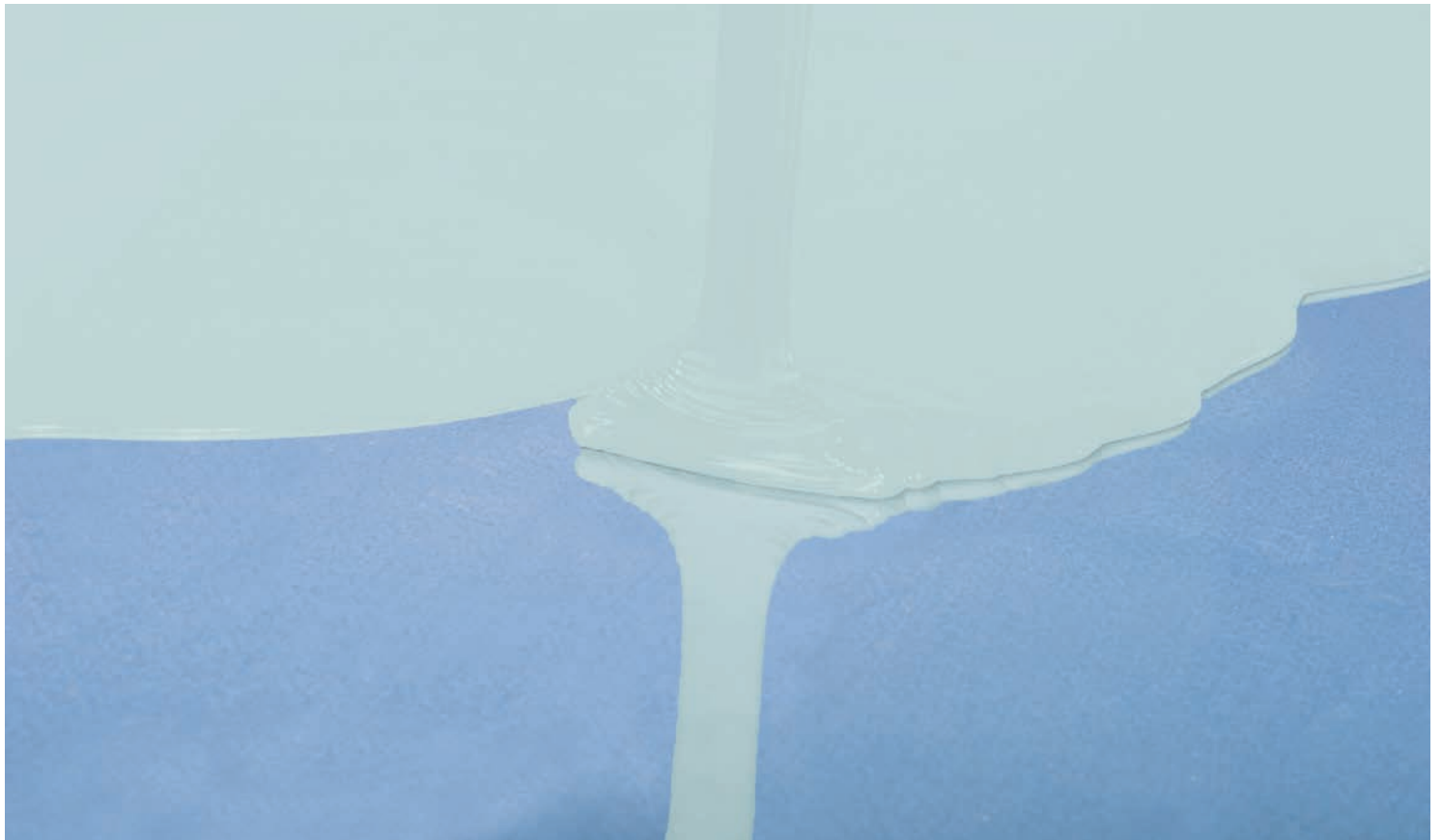
Our reference in Magdeburg (Germany):
Electrical equipment manufacturing ENERCON



Our reference in Riesa (Germany):
Goodyear Dunlop Tires Germany



Our reference in Pfäffikon (Switzerland):
Stiftung Palme





Unlimited Possibilities at Your Disposal

The function of industrial buildings is to provide space for production processes. A building must be equipped to meet long-term functional requirements. This applies equally to the floor, the most-used surface in the building. In addition, buildings form part of the assets of a company, and their architectural design symbolizes its corporate culture. Ideally, the architecture of the building should harmonize with the company's values and contribute to productivity.

The right floor for any challenge

In addition to these architectural challenges, rooms and especially floors in industrial facilities are exposed to a variety of stresses including high temperatures, chemical attack and mechanical loads. Our Master Builders Solutions experts offer the right floor covering for any challenge, ranging from classic industrial flooring to special floors with antistatic or anti-bacterial properties and decorative floors.

As MasterTop floor coverings are liquid-applied, they offer a number of advantages. Our user-friendly systems can be processed rapidly and allow impressively fast installation. They form a homogeneous surface with no seams except expansion joints. They are therefore easy to clean, reducing cleaning and maintenance expenses. Another advantage is that rounded fillets can be formed at the joint between floor and wall, ensuring a seamless transition. Combined with their long service lives, these features mean that MasterTop products are highly economic floor coverings for industrial applications.

The high versatility of these flooring systems comes from their multi-layered design.

1 Primer

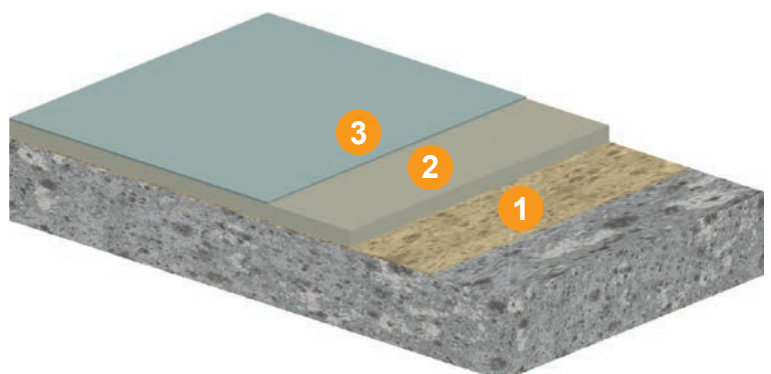
Establishes a monolithic bond to the substrate.

2 Body Coat

Reactive resin applied in liquid form; determines the mechanical properties of the flooring.

3 Top Coat

Ensures an attractive scratch-proof surface and offers a variety of design possibilities.





Flooring Systems for Industrial Buildings

Every floor is different: the surroundings, the position of a floor within the building and the loads it handles determine a profile that is almost unique – from production rooms to storage areas, service corridors and areas with public access. Seamless flooring systems from Master Builders Solutions are applied in liquid form and can be adapted to the individual requirements of each specific project. The resulting floors fit as well as a bespoke suit, but last much, much longer.

We support your project

The Master Builders Solutions experts offer a comprehensive service to support you, be it as an owner, designer, architect or application contractors, from conceptual design through to the completion of your project. Our holistic consultancy approach includes support for each stage of the design and decision-making process. Based on your project requirements, our expert staff can show the wide range of possibilities that are available. This way, you can always be sure that you choose the right floor for a renovation, modernization or new building project.

For further information, go to:
www.master-builders-solutions.co.uk



Your benefits at a glance

Excellent environmental performance:

- Low emissions
- Non-solvent systems

Reliable and versatile:

- For homogeneous flooring
- Ideal for rooms with complex shapes
- Special properties (such as slip-resistant or conductive properties, high mechanical strength, etc.)



- 1 Production areas with mechanical loading (pages 10–11)
- 2 Production areas with mechanical and chemical loading (pages 12–13)
- 3 Production areas with antistatic requirements (pages 14–15)
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- 6 Showrooms (pages 20–21)
- 7 Kitchens (pages 22–23)
- 8 Basements and technical rooms (pages 24–25)

Economical:

- Strong, abrasion-resistant surface with a long service life
- Low maintenance expenses thanks to easy cleaning of seamless surfaces
- Low life-cycle cost



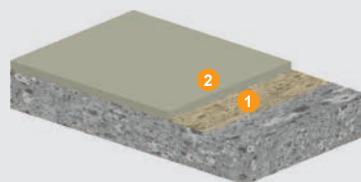
Production Areas with Mechanical Loading

Handling and storage of heavy loads are daily industrial activities. The choice of the right floor covering can prevent these loads from causing damage. The choice depends on the type of loading – high point loads such as those which occur in storage areas, or continuous mechanical loads such as those found in production halls and traffic areas.

We at Master Builders Solutions offer tailor-made flooring systems for both types of application. Polyurethane resin-based floor coverings such as MasterTop 1324 absorb mechanical loads better because of their hardness and toughness. In the case of high point loads, epoxy resin-based systems such as MasterTop 1273 are extremely well-suited. They feature high pressure and abrasion resistance and can even withstand continuous loading with heavy-duty shelving.

System example MasterTop 1273*

For industrial floors exposed to medium to heavy loads with a homogeneous surface.



- 1 Primer
- 2 Body Coat
Versions: standard, slip-resistant (R) and antistatic (AS)

System features

- Epoxy resin
- High pressure and abrasion resistance
- Highly chemical-resistant
- Effective decontamination possible
- Fire protection class Bfl-s1
- Smooth or slip-resistant
- Variable thickness
- Long service life

System benefits

- Easy cleaning of seamless surface for low maintenance expenses
- Clean, dust-free production environments
- Reliable use in rooms with complex shapes
- Colored surfaces for structuring the production facility

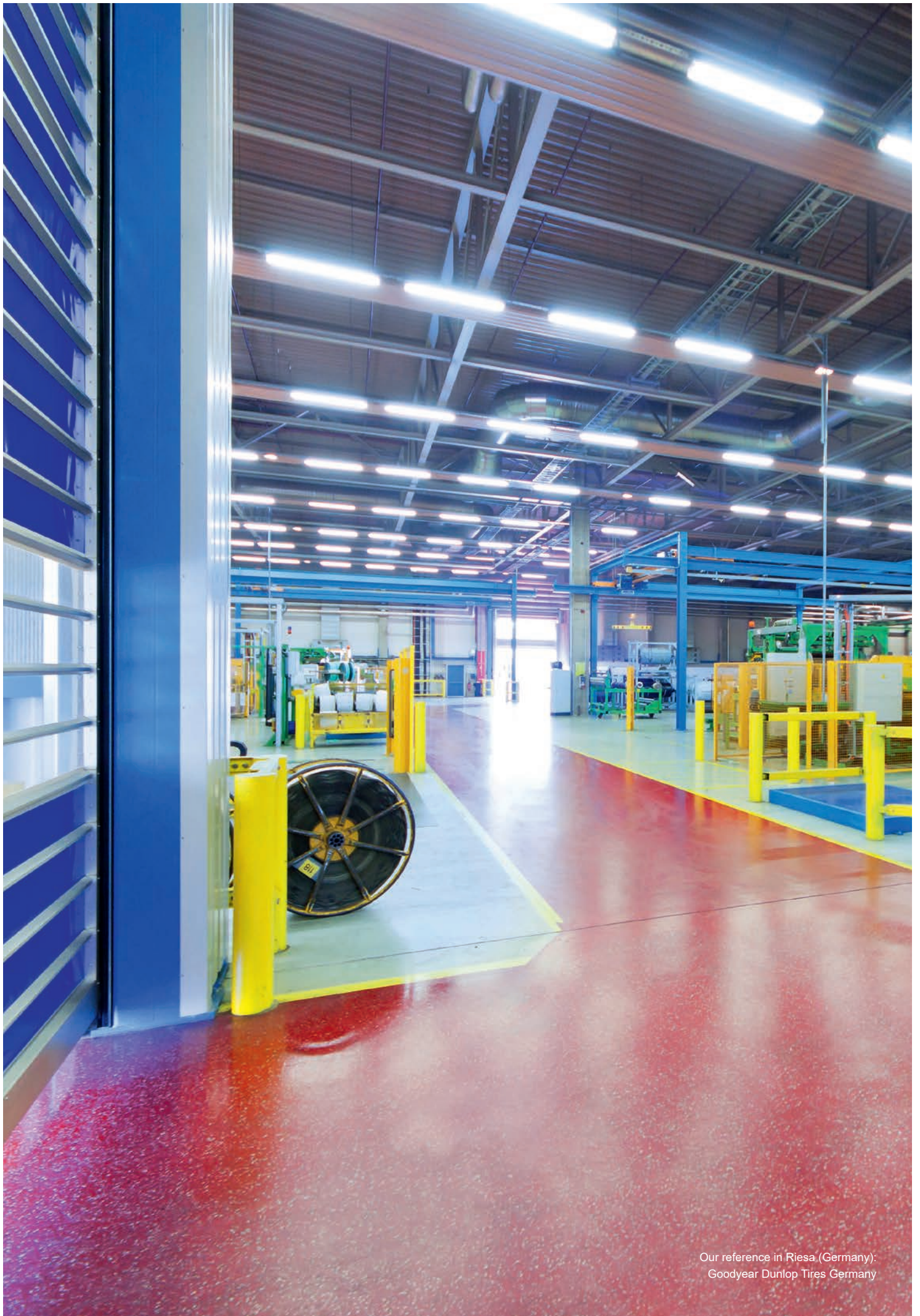
Other applications

Storage and technology rooms

Other suitable systems

- **MasterTop 1226** – for industrial floors exposed to medium to heavy loads, with a decorative colored quartz surface.
- **MasterTop 1273 E** – for economical industrial floors with a slip-resistant surface.
- **MasterTop 1324** – for impact-resistant industrial floors with static crack-bridging properties.

*The appropriate flooring system must be selected on the basis of the particular requirements for the individual project.



Our reference in Riesa (Germany):
Goodyear Dunlop Tires Germany



Our reference Ludwigshafen (Germany):
BASF SE



Production Areas with Mechanical and Chemical Loading

It doesn't always need to be a large spill – sometimes a single drop can cause a hazard. In particular where strong acids or bases are used in production or processing, or simply stored. For these applications you will be looking for floor coverings with a homogeneous surface which are not only leak-proof, but feature high resistance to chemical, mechanical and thermal stress. In addition, high temperatures are often needed to clean these areas.

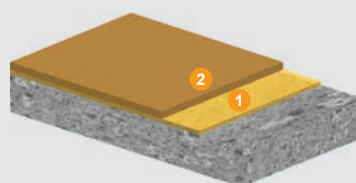
Ucrete special floors for special stresses

Ucrete systems based on polyurethane concrete have a large number of properties which make them your ideal floor coverings for areas subject to special stresses and loads. Our Ucrete floors feature outstanding resistance to simultaneous mechanical, chemical and thermal stress.

Temperatures between -40°C and $+130^{\circ}\text{C}$ and corrosive substances such as organic acids and solvents have no detrimental impact on Ucrete special floors for the food industry. Depending on slip resistance requirements, a range of different surface structures are available to ensure safe and efficient working.

System example Ucrete MF*

For polyurethane concrete-based industrial floors with high resistance to mechanical stress and chemical attack.



- 1 Primer
- 2 Body Coat

System features

- Polyurethane concrete
- High mechanical strength
- Resistant to temperatures from -25°C to $+70^{\circ}\text{C}$ **
- Chemical-resistant
- Slip-resistant (R10)
- Fast-drying
- Non-solvent system
- Fire protection class Bfl-s1
- Variable thickness

System benefits

- For simultaneous mechanical, chemical and thermal loads
- Proven long service life (20 years and more)

Other applications

Storage areas, processing areas in the chemical, food and pharmaceutical industries

* The appropriate flooring system must be selected on the basis of the particular requirements for the individual project.

** Ucrete special floors for the food industry: from -40°C to 130°C .



Production Areas with Antistatic Requirements

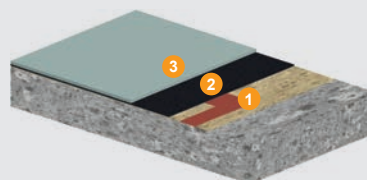
In human relations, it may sometimes be desirable for a touch to cause a spark between people. However, in areas where gases or solvents are processed or powder is produced, the smallest spark caused by uncontrolled electrostatic discharge can result in a devastating explosion. Floor coverings which prevent electrostatic charging when walked on can reduce this risk. The Master Builders Solutions experts supply you with antistatic systems that are also the solution of choice in clean rooms for highly sensitive production processes with precisely defined conditions. Apart from the controlled conduction of electrostatic charges, good cleaning properties are essential in clean rooms in order to prevent product contamination.

A safe and strong solution

As an antistatic system, MasterTop 1324 AS provides protection against unintentional electrostatic charging and discharge. Like all liquid-applied MasterTop flooring systems, the surface is seamless, homogeneous and easy to clean. The strength of this flooring and its ability to resist to chemical attack make for a long service life.

System example MasterTop 1324 AS*

For Polyurethane resin-based antistatic flooring system with high chemical resistance.



- 1 Primer
- 2 Conductive Primer
- 3 Body Coat: antistatic (AS)

System features

- Polyurethane resin
- Tough and abrasion-resistant
- Highly chemically resistant
- Antistatic in accordance with EN 1081
- Low emissions in accordance with AgBB
- Fire protection class Bfl-s1
- Static crack-bridging properties

System benefits

- Durably conductive
- Safe for use in explosion hazard areas
- Easy cleaning of seamless surface for low maintenance expenses

Other applications

Technical, computer and server rooms, laboratories

Other suitable systems

- **Ucrete MFAS** – with enhanced solvent resistance.
- **MasterTop 1270 AS** – epoxy resin-based antistatic flooring system with high mechanical strength.
- **MasterTop 1278 AS** – epoxy resin-based antistatic flooring system with high mechanical strength and resistance to chemical attack.
- **MasterTop 1324 ESD** – for the immediate, controlled discharge of electrostatic charges. Polyurethane-based ESD Flooring system to prevent electrostatic discharge in sensitive areas. It fulfils the requirements of EN 61340.

*The appropriate flooring system must be selected on the basis of the particular requirements for the individual project.



Our reference Hammel (Denmark):
Vestas Control Systems



Our reference in Aadorf (Switzerland):
Halag Chemie AG



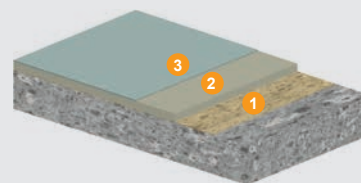
Warehouses

Storage areas are the beginning and the end of the production chain. Raw materials wait here before being supplied to the production process and finished goods await shipment. The floor is subjected to severe loads caused by the continuous movement and storage of heavy materials, resulting in significant demands being placed on the flooring system.

Its high mechanical strength makes our MasterTop 1324 a system with a guaranteed long service life, even with high traffic. Various slip-resistant surfaces are available, ensuring a safe working environment and minimizing hazards. The self-levelling properties of the system and its homogeneous surface create a level floor covering without any obstacles or pitfalls. In brief, the MasterTop 1324 flooring system is a firm foundation for smooth and safe operation.

System example MasterTop 1324*

For robust industrial floors with static crack bridging.



- 1 Primer
- 2 Body Coat
- 3 Top Coat variants:
standard, slip-resistant (R)
antibacterial (AB), for wet
and barefoot areas (N&B)

System features

- Polyurethane resin
- Low emissions in accordance with AgBB, approved in accordance with DIBt
- Fire protection class Bfl-s1
- Tough and abrasion-resistant
- Smooth or slip-resistant
- Odourless
- Highly chemically resistant
- Static crack-bridging properties

System benefits

- Reliable use in rooms with complex shapes
- Easy cleaning of seamless surface for low maintenance expenses
- Low life cycle cost

Other applications

Handling and loading areas, service corridors, sales areas, production areas

Other suitable systems

- **MasterTop 1273** – industrial floors with homogeneous surfaces for areas subject to medium to heavy loads.

*The appropriate flooring system must be selected on the basis of the particular requirements for the individual project.



Chill and Lounge

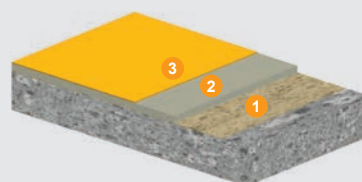
Modern industrial buildings support advanced corporate structures and work processes. Soft factors, such as a friendly work environment and corporate interior design, have become increasingly important. Welfare areas providing high-quality accommodation offer employees the relaxation they require, laying the foundation for consistently good performance and productivity. In this context, the floor covering paves the way for business success.

High safety, low stress

Using our MasterTop 1325 system as part of a holistic workplace design, you will help enhance concentration and productivity and ensure balance and motivation. In wet areas, for example, MasterTop 1325 R with its non-slip surface makes for secure footing and avoids hazards. Both systems feature a high level of walking comfort and are hygienic and easy to clean thanks to their homogenous surface. This prevents stress, especially in sensitive barefoot areas.

System example MasterTop 1325*

For colorful floors with high walking comfort.



- 1 Primer
- 2 Body Coat
- 3 Top Coat variants:
standard, slip-resistant (R)
or antibacterial (AB)

System features

- Polyurethane resin
- Low emissions in accordance with AgBB, approved in accordance with DIBt
- Fire protection class Bfl-s1
- Odourless
- Suitable for underfloor heating
- Smooth or slip-resistant
- Non-yellowing
- Variable thickness
- Abrasion-resistant, suitable for chairs with castors
- Long service life (up to 50 years)

System benefits

- Excellent walking properties; relieves stress on joints
- Reliable use in rooms with complex shapes
- Easy cleaning of seamless surface for low maintenance expenses
- Low life-cycle costs

Other applications

Cleaning and shower rooms, design and development rooms, reception areas, corridors, showrooms and sales areas, canteens

Other suitable systems

- **MasterTop 1324** – for impact-resistant industrial floors with static crack-bridging properties.

* The appropriate flooring system must be selected on the basis of the particular requirements for the individual project.



Our reference in Affalterbach (Germany):
Mercedes-AMG



Our reference in Oudenaarde (Belgium):
Vuye printers



Showrooms

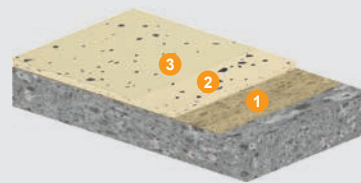
First impressions really count. In areas accessible to the public, such as showrooms, they can even be a particularly decisive factor for your business. Product displays in production facilities give visitors an opportunity to experience the products where they are manufactured and to convince themselves of their quality. A well-cared-for, attractive floor creates just the right first impression.

Comfort with style

With considerable scope for creativity thanks to the large number of colors and designs available, MasterTop 1326 floor coverings are key elements in high-specification interior designs for style and comfort. Areas where many people walk are also closely examined by many people. With our systems, it is easy to implement corporate colors, logos or inlays. Well-designed interiors address all the senses: MasterTop polyurethane floor coverings ensure a comfortable feeling underfoot and a pleasant atmosphere. Thanks to the durability of the flooring, these positive properties are maintained over its entire service life – even with large visitor numbers.

System example MasterTop 1326*

For individual designs and high user comfort.



- 1 Primer
- 2 Body Coat
- 3 Top Coat variants:
standard or
slip-resistant (R)

System features

- Polyurethane resin
- Low emissions in accordance with AgBB, approved in accordance with DIBt
- Fire protection class Bfl-s1
- Odourless
- Non-yellowing
- Suitable for underfloor heating
- Smooth or slip-resistant
- Abrasion-resistant, suitable for castor wheel use
- Long service life (up to 50 years)
- Variable layer thickness

System benefits

- Creative color and design combinations for individual floor designs
- Excellent walking properties; relieves stress on joints
- Reliable use in rooms with complex shapes
- Easy cleaning of seamless surface for low maintenance expenses
- Low life cycle costs

Other applications

Technical rooms, computer and server rooms

Other suitable systems

- **MasterTop 1325** – for individual color combinations and good walking comfort.
- **MasterTop 1327** – for designer floors with excellent walking comfort and sound deadening properties, applied monolithically.

* The appropriate flooring system must be selected on the basis of the particular requirements for the individual project.



Kitchens

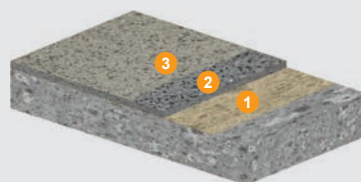
In staff kitchens, traditional hot food containers meet modern lunchboxes. In both cases, the objective is the same: to supply the energy people need to work effectively. Where people prepare food and eat, however, drips, spills and ingredients can easily end up on the floor. Dishes which are enjoyable when served on a plate soon become hazardous on the floor because moisture and grease are very slippery. An easy-to-clean floor covering, which ensures safe walking even when moist or wet, is therefore essential in these areas.

No more slippery when wet

With our MasterTop 1226 epoxy resin flooring system, you'll get all that: colored quartz sand embedded in the flooring ensures a secure footing even when wet or dirty. Thanks to the wide range of colors available, the floor also forms part of the room design. Lastly, MasterTop 1226 has a seamless surface which is easy to clean, thus saving you time and money. A safe, attractive and hygienic environment ensures that people have a hearty appetite.

System example MasterTop 1226*

For industrial floors subject to medium to severe loads, with decorative colored quartz surface.



- 1 Primer
- 2 Body Coat
- 3 Top Coat

System features

- Epoxy resin
- Decorative colored quartz sand embedded in system
- Easy to decontaminate
- Fire protection class Bfl-s1
- Slip-resistant
- Variable layer thickness
- Long service life
- Low emission in accordance with AgBB

System benefits

- Decorative surfaces for structuring welfare rooms
- Easy cleaning of seamless surface for low maintenance expenses
- Reliable use in rooms with complex shapes

Other applications

Welfare rooms, changing and shower rooms

Other suitable systems

- **Ucrete DP20** – for use when temperatures above 60 °C are encountered; polyurethane concrete floors meeting the highest hygiene, health and safety standards.
- **MasterTop 1221** – Epoxy flooring system with colored quartz sand, slip-resistant, available in a wide range of colors.

* The appropriate flooring system must be selected on the basis of the particular requirements for the individual project.



Our reference in Baar-Inwil (Switzerland):
Zuwebe (formerly Canton of Zug workshop for the disabled)
© Ottiger Fotografie Zug/HTS Architekten, Cham



Our reference in Baar-Inwil (Switzerland):
Zuwebe (formerly Canton of Zug workshop for the disabled)
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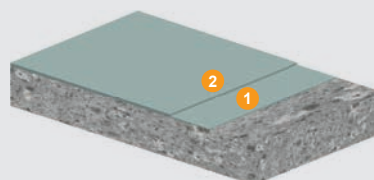
Basements and Technical Rooms

The requirements for floor coverings in technical rooms and basements are mainly functional. As with any room in contact with the soil, there is a risk of exposure to external moisture. Our flooring systems allow vapour diffusion, thus making them the right solution as they allow any moisture to evaporate from the floor.

MasterTop 1785 is a water-based epoxy resin coating with water vapour diffusion properties. Its easily-applied thin coating also ensures that it is economical if large areas need to be covered. MasterTop 1785 can also be used for the effective protection of basement walls.

System example MasterTop 1785*

Thin epoxy resin coating with water vapour diffusion properties; withstands mechanical loads.



- 1 Primer
- 2 Top Coat variants standard or slip-resistant (R)

System features

- Epoxy resin
- Abrasion-resistant
- Allows water vapour diffusion
- Fire protection class Bfl-s1
- Almost odourless

System benefits

- A reliable solution for surfaces in contact with soil
- Versatile use on walls and floors

Other applications

Storage areas

Other suitable systems

- **MasterTop 1273** – industrial floors with homogeneous surfaces for areas subject to medium to heavy loads.

* The appropriate flooring system must be selected on the basis of the particular requirements for the individual project.



Master Builders Solutions: A Responsible Choice

„Time is money“: when Benjamin Franklin coined this phrase, he was thinking mainly of speed, but entrepreneurs who adopt a holistic approach know that „service life is money“. To make a well-founded assessment of the cost of a flooring system, not only the initial investment must be taken into account, but also the maintenance expenses, repairs and service life. This is the only way of effectively comparing different floor coverings.

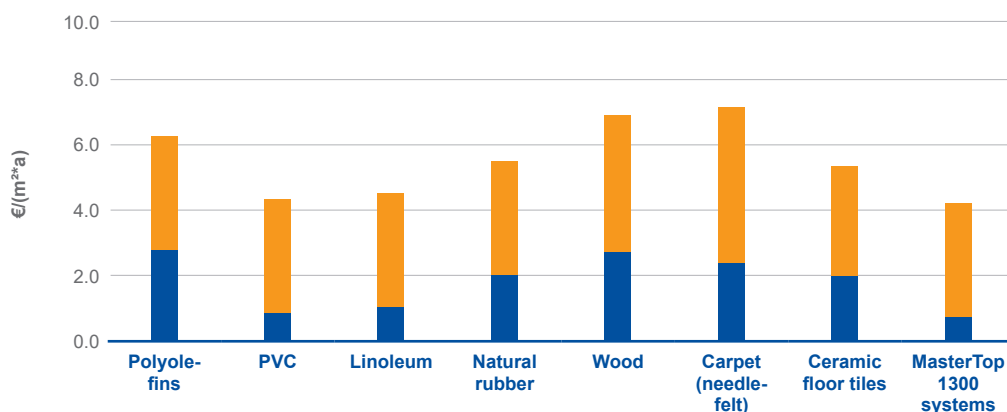
Longer service life

In a life cycle analysis of this type, our flooring systems have repeatedly and convincingly demonstrated their cost-effectiveness. Did you know that 80 % of the total cost of a floor covering comes not from its installation, but from cleaning and maintenance? Thanks to their homogeneous surface and monolithic bond to the substrate, our floor systems are very easy to clean and therefore have very low maintenance expenses throughout their service life.

Apart from our economic responsibility, we also have an environmental responsibility as a manufacturer of interior flooring systems. Naturally, our flooring systems meet the requirements of AgBB (Committee for the Health Assessment of Construction Products) criteria. Health hazards caused by volatile organic compounds emanating from flooring are minimized. We ensure that our systems are sustainable, from raw material production, through manufacture and application, right up to disposal. Independent analyses confirm that many of our products are non-solvent, have low emissions and feature a high proportion of renewable raw materials.

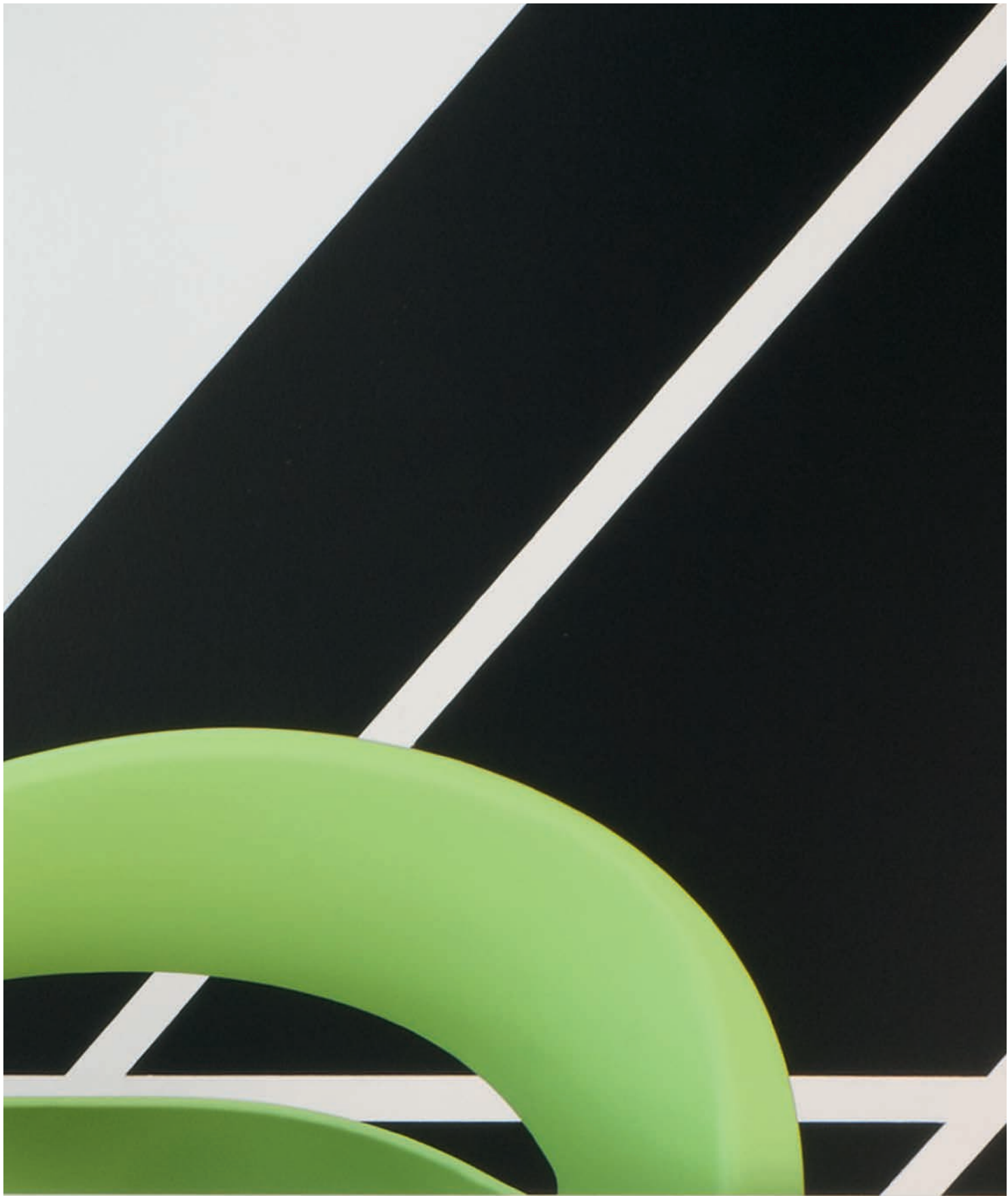
It is not only the tailor-made functional profiles of the products from Master Builders Solutions that are convincing, but also their economic and environmental aspects. You make a responsible choice when choosing our systems.

Durability and cost efficiency at a glance



Expected useful life (years)	20	25	25	25	40	15	40	50
■ Maintenance (cleaning) in €/m²*a	3.5	3.5	3.5	3.5	4.2	4.9	3.2	3.5
■ Floor covering costs in €/m²*a	2.7	0.9	1.0	2.0	2.4	2.4	2.0	0.7

Source: BMG Engineering AG



Our reference in Affalterbach (Germany):
Mercedes-AMG



Master Builders Solutions for the Construction Industry

MasterAir

Complete solutions for air entrained concrete

MasterBrace

Solutions for concrete strengthening

MasterCast

Solutions for the manufactured concrete product industry

MasterCem

Solutions for cement manufacture

MasterEase

Low viscosity for high performance concrete

MasterEmaco

Solutions for concrete repair

MasterFinish

Solutions for formwork treatment and surface improvement

MasterFlow

Solutions for precision grouting

MasterFiber

Comprehensive solutions for fiber reinforced concrete

MasterGlenium

Solutions for high performance concrete

MasterInject

Solutions for concrete injection

MasterKure

Solutions for concrete curing

MasterLife

Solutions for enhanced durability

MasterMatrix

Advanced rheology control for concrete

MasterPel

Solutions for hydrophobization, anti-efflorescence and surface protection

MasterPolyheed

Solutions for mid-range concrete

MasterPozzololith

Solutions for water-reduced concrete

MasterProtect

Solutions for concrete protection

MasterRheobuild

Solutions for high strength concrete

MasterRoc

Solutions for underground construction

MasterSeal

Solutions for waterproofing and sealing

MasterSet

Solutions for set control

MasterSphere

Solutions for guaranteed freeze-thaw resistance

MasterSuna

Solutions for sand and gravel in concrete

MasterSure

Solutions for extraordinary workability retention

MasterTop

Solutions for industrial and commercial floors

Master X-Seed

Advanced accelerator solutions for concrete

Ucrete

Flooring solutions for harsh environments



QUANTIFIED SUSTAINABLE BENEFITS ADVANCED CHEMISTRY BY MASTER BUILDERS SOLUTION

Let the numbers do the talking: We have portrayed some of our most eco-efficient product solutions for concrete and precast production, construction, civil engineering, and flooring.

sustainability.master-builders-solutions.com



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