

# MasterEmaco T 1200 PG

**Fast setting and hardening, extra high-strength, shrinkage compensated, fibre reinforced, flowable traffic repair mortar**

## DESCRIPTION

MasterEmaco T 1200 PG is a single component, fast setting and hardening pourable repair and bedding mortar that meets the requirements of the new European Norm EN 1504 part 3 class R4.

MasterEmaco T 1200 PG is a ready-to-use material that contains sulphate resistant Portland cement (HSR LA), hydraulic binders, well graded sands, specially selected polymer fibres (PAN – polyacrylonitril) and special additives provide rapid strength build-up even at sub-zero temperatures, improved durability and un-matched, low drying shrinkage.

When mixed with water, MasterEmaco T 1200 PG forms a mortar with a fluid or flowable consistency which can be easily applied by hand or machine.

MasterEmaco T 1200 PG can be used in thicknesses from 10 mm up to 150 mm.

## FIELD OF APPLICATION

MasterEmaco T 1200 PG is used for:

- Bedding small to large size manhole frames, using formwork.
- Flowable or fluid horizontal repair.
- Grouting pavement stones.
- Fixing street furniture.
- Optimizing traffic management.
- Both internal and external use.
- Use in cold conditions or cold store rooms.
- Applications under the most difficult jobsite conditions.
- Where very short traffic disruption periods are required.

## FEATURES AND BENEFITS

- Ultra rapid strength build-up.
- MasterEmaco T 1200 PG can be opened to all traffic in just 2 hours.
- Excellent application properties
- Higher thickness possible with the addition of gravel
- Flowable or fluid consistency for ease of application.
- Can be used at sub-zero temperatures as low as -10°C.
- Very high early and final strengths.
- Excellent adhesion and excellent durability.
- Extra low shrinkage for durability.
- Minimized cracking tendency due to constrained

shrinkage by PAN fibres.

- Excellent freeze-thaw resistance.
- Very good reinforcement protection due to very low water absorption and good carbonation resistance.
- Very good skid resistance, even in wet conditions.
- Very high resistance to hydrocarbons.

 <b>0749</b>	
<b>BASF Belgium Coordination Center Comm. V.          Business Belux - Construction Chemicals</b> Nijverheidsweg 89, B-3945 Ham	
<b>09</b> <b>BE0025/01</b>	
<b>EN 1504-3</b> <b>Flowable, fast setting traffic repair mortar</b> <b>EN 1504-3 Principles 3.1 / 3.2 / 4.4 / 7.1 / 7.2</b>	
Compressive strength	Class R4
Chloride ion content	≤ 0,05 %
Adhesion	≥ 2,0 MPa
Durability - Freeze/Thaw	≥ 2,0 MPa
Carbonation resistance	Pass
Skid resistance	Class I
Capillary Absorption	≤ 0,5 kg/m <sup>2</sup> ·x h <sup>-0.5</sup>
Fire resistance	A1
Dangerous substances	Complies with 5.4

## APPLICATION METHOD

### (a) Surface Preparation

Concrete must be fully cured, clean and sound to ensure good adhesion. All loose traces of concrete or mortar, dust, grease oil, etc. must be removed.

Damaged or contaminated concrete should be removed to obtain a keyed surface. Non-impact/vibrating cleaning methods, e.g. shot blasting, sandblasting or high water pressure blasting are recommended. Aggregate should be

# MasterEmaco T 1200 PG

**Fast setting and hardening, extra high-strength, shrinkage compensated, fibre reinforced, flowable traffic repair mortar**

clearly visible on the surface of the concrete structure after surface preparation.

Cut the edges of the repair vertically to a minimum depth of 10 mm.

If reinforcing steel is visible, clean to a minimum grade of Sa 2 according to ISO 8501-1 / ISO 12944-4. Ensure back of rebar is also clean.

Heavily damaged reinforcement, or when rebar sections have decreased below the safety level, need to be replaced for structural reasons. Ensure a 2 cm rebar cover when installing additional reinforcement.

Although MasterEmaco T 1200 PG can be applied at ambient temperatures as low as -10°C, the temperature of the substrate should be minimum > 0°C and maximum + 30°C. Frozen substrates need to be defrosted just prior to the application of MasterEmaco T 1200 PG. Make sure that any metal parts, e.g. reinforcement and manhole frames are defrosted with a temperature above the freezing point. Try to keep the temperature uniform during application and hardening.

In case of fixing manhole frames, set the frames to the required level and install watertight formwork before the application of the material. Inflatable formwork can be used. Fill the formwork with water to test for tightness and pre-soak substrate. Provision must be made for draining of pre-soaking water and air venting during placement. The concrete substrate shall be water saturated, without free standing water, at the moment of application.

## (b) Mixing

It is strongly recommended that only full bags are mixed. Damaged or opened bags should not be used.

First pour the clean tap water in the mixing container and afterwards, while mixing, add approx. 2/3 of the MasterEmaco T 1200 PG powder slowly and steadily into the water. Continue mixing for at least 1 minute. After 1 minute, add the rest of the powder and mix continuously until a homogeneous mortar is obtained.

Mix MasterEmaco T 1200 PG with a suitable paddle attached to a powerful, slow speed electric drill (max 400 rpm). The total mixing time is 3 to 4 minutes until a homogenous, plastic to fluid consistency is obtained. Only use clean uncontaminated water.

Mixing water needed: 2.7 to 3.2 litres per 25 kg bag are required for fluid consistency.

Note: It is strongly recommended to comply the mixing times before adjusting or not the consistency by adding extra water! Do not mix more material as can be applied within the pot life of approximately 20 to 30 minutes at 20°C. MasterEmaco T 1200 PG with any other material. Only the addition of maximum 30% of clean, well sized gravel is permitted for applications with a thickness over 100 mm.

## (c) Application

Concrete substrates and any metal parts coming in contact MasterEmaco T 1200 PG need to be defrosted.

The prepared substrate should be pre-soaked, preferably for 24 hours, but at least 2 hours before applying MasterEmaco T 1200 PG. The surface must be mat-damp, but without standing water.

For optimum curing of the product the temperatures during application of MasterEmaco T 1200 PG are between -10°C and +30°C.

The material can be placed behind the formwork, or poured into the patch repair area. For better adhesion, the first part of the poured material should be applied into the roughness of the substrate with a stiff brush. The remaining material has to be poured immediately after brushing, while the mortar is still fresh.

MasterEmaco T 1200 PG is basically self-curing. Wet curing is not advised.

When working at sub-zero temperatures, cover MasterEmaco T 1200 PG with insulation materials or dry cloths until sufficiently hardened, preferably 24 hours or until MasterEmaco T 1200 PG is to be opened for traffic.

Do not apply MasterEmaco T 1200 PG if the temperature is expected to drop below -10°C during application or within 24 hours.

## COVERAGE

Approximately 80 bags are required to produce 1m<sup>3</sup> of fresh mortar. 25 kg bag will yield approximately 12.4 litres of mortar.

# MasterEmaco T 1200 PG

**Fast setting and hardening, extra high-strength, shrinkage compensated, fibre reinforced, flowable traffic repair mortar**

## FINISHING AND CLEANING

Tools and mixer must be cleaned immediately after use with water. Cured material can only be removed mechanically.

## CURING

Full cure is reached in 28 days after the application at a constant temperature of 23 °C.

## WORKING TIME

20 minutes in 20 °C ambient and substrate temperature.

## PACKAGING

MasterEmaco T 1200 PG is available in 25 kg paper bags.

## STORAGE

Store at ambient temperatures, out of direct sunlight, in cool, dry warehouse conditions and clear of the ground on pallets protected from rainfall prior to application.

## SHELF LIFE

12 months if stored at above mentioned storage conditions.

## WATCH POINTS

- Do not apply MasterEmaco T 1200 PG at temperatures below -10°C nor above +30°C.
- Do not add cement, sand or other substances that could affect the properties of MasterEmaco T 1200 PG.
- Do not use vibrator for placing the mortar.
- Never add water or fresh mortar to a mortar mix which has already begun to set.
- Keep the mixing water ratio between the recommended limits.
- When applying MasterEmaco T 1200 PG at cold or sub-zero temperatures, we advise to use warm mixing water in order not to delay the hardening of the mortar too much.

- For applications over 100 mm, 7.5 kg of clean gravel (4-8 mm or 8-16 mm depending on the thickness) may be added to 25 kg of MasterEmaco T 1200 PG powder.
- Do not wet cure the material. Prevent from rain.

## HANDLING AND TRANSPORT

Usual preventive measures for the handling of chemical products should be observed when using this product, for example do not eat, smoke or drink while working and wash hands when taking a break or when the job is completed.

Specific safety information referring the handling and transport of this product can be found in the Material Safety Data Sheet. For full information on Health and Safety matters regarding this product the relevant Health and Safety Data Sheet should be consulted.

Disposal of product and its container should be carried out according to the local legislation in force. Responsibility for this lies with the final owner of the product.

## CONTACT DETAILS

Master Builders Solutions UK Ltd  
19 Broad Ground Road  
Lakeside  
Redditch  
Worcestershire  
B98 8YP  
Tel: +44 (0) 1527 512255  
Fax +44 (0) 1527 503576  
[www.master-builders-solutions.basf.co.uk](http://www.master-builders-solutions.basf.co.uk)

© BASF Construction Chemicals (IK) Ltd

# MasterEmaco T 1200 PG

Fast setting and hardening, extra high-strength, shrinkage compensated, fibre reinforced, flowable traffic repair mortar

Product Data					
Property	Standard	Data	Unit		
Chemical Base	-	Cement	-		
Colour	-	Grey	-		
Grain Size	maximum	3.15	mm		
Chloride Ion Content	EN 1015-17	≤ 0.05	%		
Layer Thickness	minimum maximum	10 <sup>1</sup> - 25 <sup>2</sup> 100 <sup>1</sup> - 150 <sup>2</sup>	mm		
Fresh Mortar Density	-	Approx. 2.25	g/cm <sup>3</sup>		
Mixing Water for 25 kg Bag	-	ca. 2.7 – 3.2	l		
Working Time <sup>3</sup>	-	20	Minute		
Open to Traffic (at 20°C)	light traffic heavy traffic	60 120	Minute		
Application Temperature (ambient and substrate)	-	-10 - +30	Celcius		
Modulus of Elasticity	EN 13412	43,000	N/mm <sup>2</sup>		
Compressive Strength		<b>+20°C<sup>4</sup></b>   <b>+5°C<sup>5</sup></b>   <b>-5°C<sup>6</sup></b>			
	2 hours	42	3	9	N/mm <sup>2</sup>
	4 hours	56	28	26	
	1 day	72	62	64	
	7 days	93	83	82	
	28 days	102	97	89	
Flexural Strength	1 day 7 days 28 days	EN 196-1	≥ 7 ≥ 8 ≥ 10	N/mm <sup>2</sup>	
Adhesion to Concrete	28 days	EN 1542	≥ 3.0	N/mm <sup>2</sup>	
Adhesion to Concrete after Freeze-Thaw (50 cycles with salt)	28 days	EN 13687-1	≥ 3.0	N/mm <sup>2</sup>	
Carbonation resistance	28 days	EN 13295	d <sub>k</sub> ≤ Ref. Concrete	mm	
Skid Resistance	28 days	EN 13036-4	Class I – tested wet		
Capillary Absorption	28 days	EN 13057	≤ 0.1	kg.m <sup>-2</sup> .h <sup>-0.5</sup>	
Cracking Tendency (I)		Coutinho Ring	No Cracking	Up to 180 days	

# MasterEmaco T 1200 PG

**Fast setting and hardening, extra high-strength, shrinkage compensated, fibre reinforced, flowable traffic repair mortar**

Product Data				
Property		Standard	Data	Unit
Drying Shrinkage	28 days	EN 12617-4	≤ 0.300	mm/m
Pull out strength of steel rebar	28 days	Rilem-CEB-FIP RC6-78)	≥ 25	N/mm <sup>2</sup>

**Note:** <sup>1</sup> Used as repair mortar

<sup>2</sup> Used as bedding mortar

<sup>3</sup> Hardening times are measured at 21°C ± 2°C and 60% ± 10% relative humidity. Higher temperatures will reduce these times and lower temperatures will extend them. Technical data shown are statistical results and do not correspond to guaranteed minima. Tolerances are those described in appropriate performance standards.

<sup>4</sup> Curing, water and powder temperature: 20°C

<sup>5</sup> Curing; water and powder temperature +5°C

<sup>6</sup> Curing -5°C; water and powder temperature +20°C

MasterEmaco T 1200 PG - Master Builders Solutions UK Ltd, Version 1

## Health and Safety

\*For full information on Health and Safety matters regarding this product the relevant Health and Safety Data Sheet should be consulted.

The following general comments apply to all products.

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs, (which may also be tainted with vapour until the product is fully cured and dried). Treat splashes to eyes and skin immediately. If accidentally ingested, seek medical attention. Keep away from children and animals. Reseal containers after use.

## Solvent Based Products

Use in well ventilated areas; avoid inhaling. Suitable respiratory equipment may be needed, eg when spraying. Can cause skin, eye irritation. Wear protective eye shields and gloves during use. Do not smoke or allow sparks or naked lights when stored or in use.

## Resin Products

Can cause irritation, dermatitis or allergic reaction. Use protective equipment particularly for skin and eyes. Use only in well ventilated areas.

## Spillage

Chemical products can cause damage; clean spillage immediately.

## DISCLAIMER

"Master Builders Solutions UK Ltd" (the Company) endeavours to ensure that advice and information given in Product Data Sheets, Method Statements and Material Safety Data Sheets (all known as Product Literature) is accurate and correct. However, the Company has no control over the selection of its products for particular applications. It is important that any prospective customer, user or specifier, satisfies him/her-self that the product is suitable for the specific application. In this process, due regard should be taken of the nature and composition of the background/base and the ambient conditions both at the time of laying/applying/installing the material and when the completed work is to be brought into use.

Accordingly, no liability will be accepted by the Company for the selection, by others, of a product, which is inappropriate to a particular application.

Products are sold subject to the Company's standard conditions of sale and all customers, users and specifiers, should ensure that they examine the Company's latest Product Literature.