

MasterGlenium[®] ACE 30(JP)

High early strength, high range water reducing/superplasticising, admixture for precast concrete

DESCRIPTION

MasterGlenium ACE 30 (JP) is an admixture of a new generation based on second-generation polycarboxylic ether polymer with high early strength gains. **MasterGlenium ACE 30 (JP)** is free of chloride & low alkali. It's compatible with all kinds of cements.

RECOMMENDED USES

- **MasterGlenium ACE 30 (JP)** is suitable for making precast concrete elements at all workabilities including Rheoplastic or Super Workable Concrete having fluid consistency, no segregation, a low water binder ratio and consequently high early and ultimate strengths.
- **MasterGlenium ACE 30 (JP)** may be used in combination with GLENIUM STREAM 2 for producing Rheodynamic concrete, capable of self-compaction, even in the presence of dense reinforcement without the aid of vibration, for making precast elements.
- As a component of Zero Energy System.
- Concreting in cold weather.

FEATURES AND BENEFITS

- Achieve high early strengths.
- Produces Rheoplastic and Rheodynamic concretes having a low water binder ratio.
- Optimize curing cycles by reducing curing time or curing temperatures.
- Eliminate heat curing.
- Eliminate the energy required for placing, compacting & curing (Zero Energy System).
- Increase productivity/ reduction in cycle time.
- Improve surface appearance.
- Produce durable precast concrete elements.
- Improved engineering properties, compared to traditional superplasticiser such as early and ultimate compressive and flexural strengths, reduced shrinkage and low permeability.

PERFORMANCE TEST DATA

Aspect	: Light brown liquid
Relative Density	: 1.09 ± 0.02 at 25°C
pH	: ≥6
Chloride ion content	: < 0.2%

PROPERTIES

MasterGlenium ACE 30 (JP) has a different chemical structure from the traditional PCE polymer based superplasticisers. The base PCE molecule used to formulate **MasterGlenium ACE 30 (JP)** was custom made using nanotechnology to enable effective dispersion with minimum hindrance to hydration process. It consists of a carboxylic ether polymer with long side chains and short main chains. At the beginning of the mixing process it initiates the same electrostatic dispersion mechanism as the traditional Hyper-plasticisers, but the short main chains facilitate quick start of hydration process. Rapid adsorption of the molecule onto the cement particles, combined with an efficient dispersion effect maintains workability yet exposes increased surface of the cement grains to react with water. As a result of this effect, it is possible to obtain earlier development of the heat of hydration, rapid strength development of the hydration products and as a consequence, higher strengths at a very early age.

TEST CERTIFICATION/APPROVALS

- ASTM C494 Type F
- EN 934-2 T3.1/3.2
- IS 9103: 1999

DOSAGE

Optimum dosage of **MasterGlenium ACE 30 (JP)** should be determined in trial mixes. As a guide, a dosage range of 500 ml to 1200ml per 100kg of cementitious material is normally recommended. Due to variations in concrete materials, job site conditions, and/or applications, dosages outside of the recommended range may be required.

Effects of over dosage

A severe over-dosage of **MasterGlenium ACE 30 (JP)** can result in the following:

- Air entrainment
- Bleed/segregation of mix, quick loss of workability
- Increased plastic shrinkage

A slight overdose may not adversely affect the ultimate strength of the concrete and can achieve higher strengths than normal concrete, provided it is properly compacted and cured. Due allowance should be made for the effect of fluid concrete pressure on form work, and stripping times should be monitored.

APPLICATION

The hyperplasticiser shall be **MasterGlenium ACE 30 (JP)** high range water reducing, high early strength gain type, Superplasticiser based on polycarboxylic ether formulation. The product shall have specific gravity of 1.09 & solids content not less than 34% by weight. The product shall comply

MasterGlenium[®] ACE 30(JP)

with ASTM C494 Type F and shall be free of lignosulphonates, naphthalene salts and melamine formaldehyde when subjected to IR Spectra.

MasterGlenium ACE 30 (JP) is a ready-to-use liquid which is dispensed into the concrete together with the mixing water. The plasticising effect and water reduction are higher if the admixture is added to the damp concrete after 50 to 70% of the mixing water has been added. The addition of **MasterGlenium ACE 30 (JP)** to dry aggregate or cement is not recommended.

Automatic dispensers are available.

Thorough mixing is essential and a minimum mixing cycle, after the addition of the **MasterGlenium ACE 30 (JP)** of 60 seconds for forced action mixers is recommended.

COMPATIBILITY

MasterGlenium ACE 30 (JP) is compatible with most of the POZZOLITH series products including POZZOLITH 55R. Use GLENIUM STREAM 2 as viscosity modifying agent in self compacting concrete. It must not be used in conjunction with other admixtures unless prior approval is received from Master Builders Solutions Technical Services Department.

CORROSIVITY-NON CORROSIVE

MasterGlenium ACE 30 (JP) admixture will neither initiate nor promote corrosion of reinforcing steel embedded in concrete, prestressed concrete or concrete placed on galvanized steel floor and roof systems. Neither calcium chloride nor any calcium chloride-based ingredients are used in the manufacture of **MasterGlenium ACE 30 (JP)** admixture. In all concrete application, **MasterGlenium ACE 30 (JP)** admixture will conform to the most stringent or minimum chloride ion limits

currently suggested by construction industry standards and practices.

WORKABILITY

MasterGlenium ACE 30 (JP) ensures that Rheoplastic concrete remains workable in excess of 60 minutes at +25°C. Workability loss is dependent on temperature, and on the type of cement, the nature of aggregates, the method of transport and initial workability. To achieve longer workability period please use POZZOLITH 55R as retarder or use GLENIUM SKY instead. It is strongly recommended that concrete should be properly cured particularly in hot, windy and dry climates.

PACKAGING

MasterGlenium ACE 30 (JP) is supplied in 225 kg drums or in bulk on request.

STORAGE /SHELF LIFE

MasterGlenium ACE 30 (JP) must be stored where temperatures do not drop below +5°C. If product has frozen, thaw at +5°C or above and completely reconstitute using mild mechanical agitation. Do not use pressurized air for agitation. Store under cover, out of direct sunlight and protect from extremes of temperature.

Shelf life is 12 months when stored as above.

Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging.

SAFETY PRECAUTIONS

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs (which can also be tainted with vapor until product fully cured or dried). Treat splashes to eyes and skin immediately. If accidentally ingested, seek immediate medical attention. Keep away from children and animals. Reseal containers after use.

Do not reuse containers for storage of consumable item. For further information refer to the material safety data sheet.

TDS Ref no.: MasterGlenium ACE30(JP) 0613 v1

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RESPONSIBILITY
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