

MasterFlow[®] 815

Cementitious high strength non-shrink precision grout for deep pour applications.

DESCRIPTION

MasterFlow 815 is a non-shrink, natural aggregate precision grout for deep pours. Formulated to provide ample working time when mixed and placed at a flowable consistency. **MasterFlow 815** contains specially graded natural aggregates and provides high early and ultimate compressive strengths. **MasterFlow 815** is generally used for deep pour applications between 50mm and 500mm.

FIELD APPLICATION

MasterFlow 815 is used for all precision, non-shrink grouting applications with thick layers and clearances of 50mm or more including:

- Equipment baseplates, sole plates & columns;
- Precast concrete panels, beams and columns;
- Grouting thick pour applications up to 500mm thick;
- Concrete repair applications where a form and pour material is required;
- Applications requiring high early compressive strengths and high ultimate compressive strengths.

FEATURES AND BENEFITS

- **High strength** - Provides good early and ultimate strengths, which ensure quick return to service and long term durability.
- **Non shrink** - Hardens free of bleeding, settlement and drying shrinkage when placed at flowable consistency.
- **Ample working time** - Remains placeable even at high ambient temperatures.
- **Flowable consistency**
- **Dense, impermeable grout** - Provides a good watertight seal
- **Non staining** – Free of metallic aggregate
- **Similar in appearance to plain concrete**
- **No added chloride**
- **Complies with codes** – Meets requirements of AS1478.2-2005 and the non-shrink requirements of ASTM C1090 and CRD-C621, Corps of Engineers Specification for Non-Shrink Grout.
- **Provides complete non-shrink performance** - when tested in accordance with a simulated Bedplate Technique.

PROPERTIES

Strength development

The Strength of the grout is often the determining factor in deciding when loads can be put on structural members of machinery. The strength of the grout is depended on the amount of mixing water, ambient and substrate temperature, curing and age of the hardened grout

Typical compressive strengths of **MasterFlow 815** placed at a flowable consistency at 23°C

Age	Strength (MPa)
1 day	24
3 days	40
7 days	52
28 days	63

Test method: AS 1478.2-2005 Appendix A – 50mm cubes

Flow Retention

Determined by the flow trough method at 23°C

Time	Flow	Retention
Initial	43 cm	100%
After 30 mins	32 cm	74%
After 1 hour	22 cm	51%

Test method: AS 1478.2-2005 Appendix A

Note: The data shown is based on controlled laboratory tests. Reasonable variations from the results shown can be expected. Field and laboratory tests should be conducted on the basis of the desired placing consistency rather than strictly on indicated water demands. If the project required that strength tests be conducted on site, do not use cylinder moulds. Compressive strengths should be determined in accordance with AS 1478.2-2005, Appendix A using 50m cube moulds with compression covers.

ESTIMATING DATA

25kg of **MasterFlow 815** mixed to a flowable consistency produces approximately 13 litres of grout.

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Water Demand

The actual amount of water required will depend on the desired consistency for the job and temperature (both ambient and grout). For any given consistency more water will be required at high temperatures, and less at low temperatures.

MasterFlow 815 is designed to be placed at a consistency which will give 40-45cm lateral flow in the flow through (flowable) when test to AS1478.2-2005. Appendix D

As a guide 25kg of **MasterFlow 815** mixed at 23°C Requires approximately, 3.15 litres of water to provide the recommended lateral flow when using a grout pump or paddle type mixer. When using a hand held grout stirrer, this water demand may be slightly increased.

DO NOT USE WATER IN AN AMOUNT OR AT A TEMPERATURE THAT WILL CAUSE THE MIXED GROUT TO BLEED OR SEGREGATE.

APPLICATION

For application directions on preparation, forming, mixing, placing and curing **MasterFlow 815**, as well as the precautions to take in hot and cold weather, refer to “*Application Guide for MasterFlow Cementitious Precision Grout*,” available from your local Master Builders Solutions Technical Sales Representative. For situations requiring ‘dry pack’ (damp pack) application, refer to **MasterFlow 700**

PACKAGING

MasterFlow 815 is packaged in 25kg moisture resistant bags.

SHELF LIFE

MasterFlow 815 has a shelf life of approximately 12 months when stored in a cool dry environment in original unopened bags. The expiry date is printed on each bag of product.

PRECAUTIONS

For the full health and safety hazard information and how to safely handle and use this product, please make sure that you obtain a copy of the Master Builders Solutions Material Safety Data Sheet (MSDS) from our office or our website.

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STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this Master Builders Solutions publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

NOTE

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