

# MasterEmaco<sup>®</sup> P 5000

Single component, cement based, multi-use, bonding, and active protective primer

## DESCRIPTION

**MasterEmaco P 5000** active primer not only reinstates a high pH environment it also contains active corrosion inhibiting additives for the protection of reinforcement steel. It can also be used as an adhesive bonding slurry for subsequent repair mortars. When mixed with water, it forms a slurry that can be applied by brush to the clean exposed reinforcement, or directly on the dampened, prepared concrete substrate when used as a bonding coat.

## RECOMMENDED USES

- **MasterEmaco P 5000** is used for the protection of reinforcement steel:
- When steel is visible, and the available depth of cover is less than 10 mm
- When concrete is contaminated with chlorides
- In critical environments when extra protection is specified
- When the timing at the jobsite does not allow for the repair mortars to be applied immediately after cleaning the steel
- **MasterEmaco P 5000** can also be used to aid bond and application properties of hand applied repair mortars in extreme thicknesses and conditions.

## FEATURES AND BENEFITS

- **Reinstates High pH environment** - Excellent rust inhibiting properties
- **Contains active corrosion inhibitors** – Enhanced reinforcement protection
- **Polymer modified** – Improves adhesive bond with steel
- **Good Adhesion with overlays** – Durable long life repairs
- **Fast curing** – enables faster completion of repairs
- **Light grey / Off white color** – Easy Q/C check at Sites
- **Supplied in Re-usable air-tight containers** – Reduced material wastage
- **Low Chromate (Cr [VI] < 2ppm)** – Environmental friendly and Non-Hazardous
- **Single component** - Easy mixing, only water

## PERFORMANCE DATA

Pull out strength of coated rebar	≥ 80% Comparison vs uncoated
Accelerated Weathering 10 cycles DIN 50017 10 cycles DIN 50018 120 hours DIN 50021	No corrosion / no delamination / max. crack width ≤ 0.1mm
VOC Content (ASTM D 3960)	9g/L

## PROPERTIES

PROPERTY	VALUES
Appearance	Light grey powder
Layer thickness	2mm in layers
Density	Approx. 1.8 g/cm <sup>3</sup>
Mixing water	Approx. 0.22–0.26 l/kg
Working time	Approx. 60 minutes
Application Temperature (support and material)	Between +5 and +35°C
VOC Content: Test method: ASTM D3960	

## APPLICATION

**Surface Preparation:** All corrosion and its by-products must be removed from. The preparation should meet the requirements of ISO 8501-1 / ISO 12944-4 class SA 2 for the full 360° circumference of the steel reinforcement to be coated. When used as a bond coat on concrete, the surface must be completely clean and structurally sound. Remove deteriorated or contaminated concrete or mortar, e.g. by grit or high pressure water blasting. Saturate the concrete surface with water but remove excess before application.

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**Mixing:** In a suitable container, mix **MasterEmaco P 5000** with a paddle mounted on a slow-speed drill, or by hand, until a smooth, thick consistency is achieved. Use only clean, uncontaminated water. Mixing water needed: 0.22 to 0.26 litres per kg of powder, depending upon consistency required. Leave to stand for approx. 5 minutes and re-mix briefly before use, adjusting the consistency when required, without exceeding the maximum water demand.

**Application of slurry** - Substrate and ambient temperatures must be a minimum of +5°C and a maximum of +35°C. The minimum temperatures must be maintained during application and for at least 24 hours thereafter for optimum curing of the product.

**As a reinforcement primer:** Apply the mixed material in an even layer at least 1mm thick (approx. 1.5kg/m<sup>2</sup>) to the full circumference of the prepared reinforcement using a soft paint brush. When the first coat has hardened sufficiently, (approx. 30-90minutes) apply a second coat also 1mm thick. It is important that this second layer has sufficiently hardened before the repair mortar is applied. When applying the repair mortar by hand this can be done after approximately 2 hours. However, when spraying a repair mortars the priming coat must be left to dry completely (min. 8 hours @ 20°C).

**As a bonding slurry:** Work the mixed material well into the prepared and pre-soaked, damp surface by using a suitable brush. Typical application rates are 2-3kg per m<sup>2</sup>. Apply the repair mortar wet in wet. Never allow the slurry bond coat to dry out.

## ESTIMATING DATA

Approx. 1.5 kg of dry powder per m<sup>2</sup> and mm layer thickness. This consumption is theoretical and depends on the roughness of the substrate. It should be verified on each particulars job by means of "in situ" tests.

## PACKAGING

**MasterEmaco P 5000** is available in 10kg plastic re-sealable pails.

## SHELF LIFE

**MasterEmaco P 5000** has a shelf life of 12 months. Store out of direct sunlight, clear of the ground on pallets protected from rainfall.

## PRECAUTIONS

For the full health and safety hazard information and how to safely handle and use this product, please make sure that you obtain a copy of the Master Builders Solutions Material Safety Data Sheet (MSDS) from our office or our website.

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MAP#MasterEmaco P 5000 v3-12.2020

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