Precast Concrete



MasterGlenium® 7700

High-Range Water-Reducing Admixture

Description

MasterGlenium 7700 highrange water-reducing admixture is particularly effective in improving the day to day consistency of concrete mixtures. MasterGlenium 7700 meets ASTM C 494 compliance requirements for Type A, waterreducing, and Type F, highrange water-reducing, admixtures.

Applications

Recommended for use in:

- Concrete requiring high-early compressive strength development
- Applications requiring workability retention without retardation
- Concrete where high flowability, increased stability and durability are needed
- Producing selfconsolidating concrete (SCC) mixtures
- Concrete with varying water reduction requirements (5-40%)

Features

MasterGlenium 7700 ready-to-use high-range water-reducing admixture is based on the next generation of polycarboxylate technology found in all of the MasterGlenium 7000 series products. This technology combines state-of-the-art molecular design with a precise understanding of regional cements to provide specific and exceptional value to all phases of the concrete construction process.

- Superior slump retention
- Excellent early strength development
- High ultimate strengths
- Optimum setting time
- Consistent air entrainment
- Dosage flexibility

Benefits

- Consistency in placement operations
- Optimized mixture costs
- Reduction in patching costs
- Ability to attain difficult combinations of high-early and late-age compressive strengths
- Increased productivity
- Improved operational efficiencies
- Less QC support
- Fewer rejected loads
- Faster form turnover
- Workability retention without retardation

Performance Characteristics

Slump Retention: Concrete produced with MasterGlenium 7700 admixture maintains slump significantly longer than concrete mixtures containing naphthalene, melamine, and first generation polycarboxylate high-range water-reducing admixtures. This slump retention is achieved without affecting rate of hardening or early age compressive strength development.

Mixture Data: Figure 1 represents average slump retention performance across multiple field trials throughout North America. Figure 2 represents average compressive strength results from these same field trials. Materials were all different as were starting consistencies. The reference admixture in this graph represents the first generation of high-early strength polycarboxylate admixture technology.

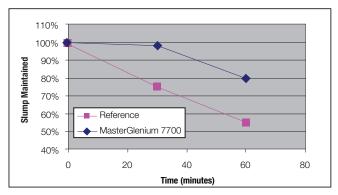


Figure 1. Average Slump Retention Performance

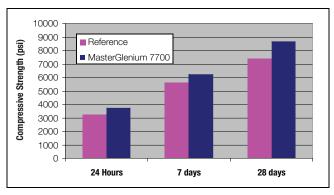


Figure 2. Average Compressive Strength

Guidelines for Use

Dosage: MasterGlenium 7700 has a recommended dosage range of 2-15 fl oz/cwt (130-975 mL/100 kg) of cementitious materials. For most applications, dosages in the range of 2-12 fl oz/cwt (130-780 mL/100 kg) will provide excellent performance. For very high performance and self-consolidating concrete mixtures, up to 15 fl oz/cwt (975 mL/100 kg) of cementitious materials can be utilized. Because of variations in concrete materials, job site conditions and/or applications, dosages outside of the recommended range may be required. In such cases, contact your local sales representative.

Mixing: MasterGlenium 7700 admixture can be added with the initial batch water or as a delayed addition. However, optimum water reduction is generally obtained with a delayed addition.

Product Notes

Corrosivity – Non-Chloride, Non-Corrosive: MasterGlenium 7700 admixture will neither initiate nor promote corrosion of reinforcing steel embedded in concrete, prestressing steel or of galvanized steel floor and roof systems. Neither calcium chloride nor other chloride-based ingredients are used in the manufacture of MasterGlenium 7700 admixture.

Compatibility: MasterGlenium 7700 admixture is compatible with most admixtures used in the production of quality concrete, including normal, mid-range and high-range water-reducing admixtures, accelerators, retarders, extended set control admixtures, air-entrainers, corrosion inhibitors, and shrinkage reducers.

Do not use MasterGlenium 7700 admixture with admixtures containing beta-naphthalene sulfonate. Erratic behaviors in slump, workability retention and pumpability may be experienced.

Storage and Handling

Storage Temperature: MasterGlenium 7700 admixture must be stored at temperatures above 40 $^{\circ}$ F (5 $^{\circ}$ C). If MasterGlenium 7700 admixture freezes, thaw and reconstitute by mechanical agitation. Do not use pressurized air for agitation.

Shelf Life: MasterGlenium 7700 admixture has a minimum shelf life of 6 months. Depending on storage conditions, the shelf life may be greater than stated. To ensure the longest shelf life potential, recirculation is recommended. Please contact your local sales representative regarding suitability for use and dosage recommendations if the shelf life of MasterGlenium 7700 admixture has been exceeded.

Packaging

MasterGlenium 7700 admixture is supplied in 55 gal (208 L) drums, 275 gal (1040 L) totes and by bulk delivery.

Related Documents

Safety Data Sheets: MasterGlenium 7700 admixture

Additional Information

For additional information on MasterGlenium 7700 admixture or its use in developing concrete mixtures with special performance characteristics, contact your local sales representative.

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Utilizing worldwide resources, the Master Builders Solutions community of experts are passionate about providing solutions to challenges within all stages of construction, as well as the life cycle of a structure. At Master Builders Solutions we create sustainable solutions for construction around the globe.

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